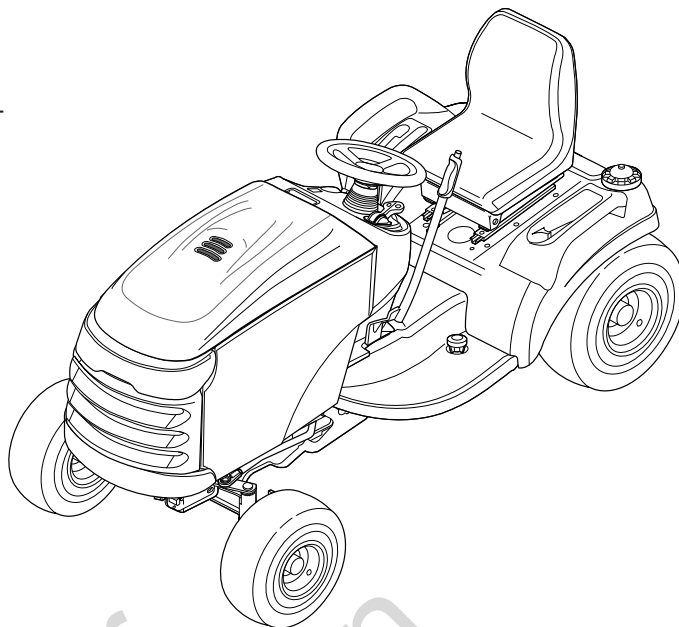




Parts Manual



Conquest / 1700 / 2700 Series Garden Tractors & Mower Decks RMO

23HP Product

Mfg. No.	Description
1695152	Conquest, 23HP B&S Hydro w/PS RMO
1695153	Conquest, 23HP Kohler Hydro RMO
1695154	1723H, 23HP B&S Hydro w/PS RMO
1695155	2723H, 23HP B&S Hydro w/PS RMO
1695226	Conquest, 23HP B&S Hydro (CE/Export)
2690598	Conquest, 23HP Hydro RMO and 44" Mower Deck
2690600	Conquest, 23HP Hydro w/PS RMO and 50" Mower Deck
2690603	1723H, 23HP Hydro w/PS RMO and 50" Mower Deck
2690605	2723H, 23HP Hydro w/PS RMO and 50" Mower Deck
2690656	Conquest, 23HP B&S Hydro and 44" Mower Deck (CE/Export)

Mower Decks

Mfg. No.	Description
1694038	44" Mower Deck
1695028	44" Mower Deck (CE/Export)
1695183	50" Mower Deck
1695184	50" Mower Deck

Part No.: 1734979

Rev. 11/2008

TP 400-4593-A-CQ-SMA

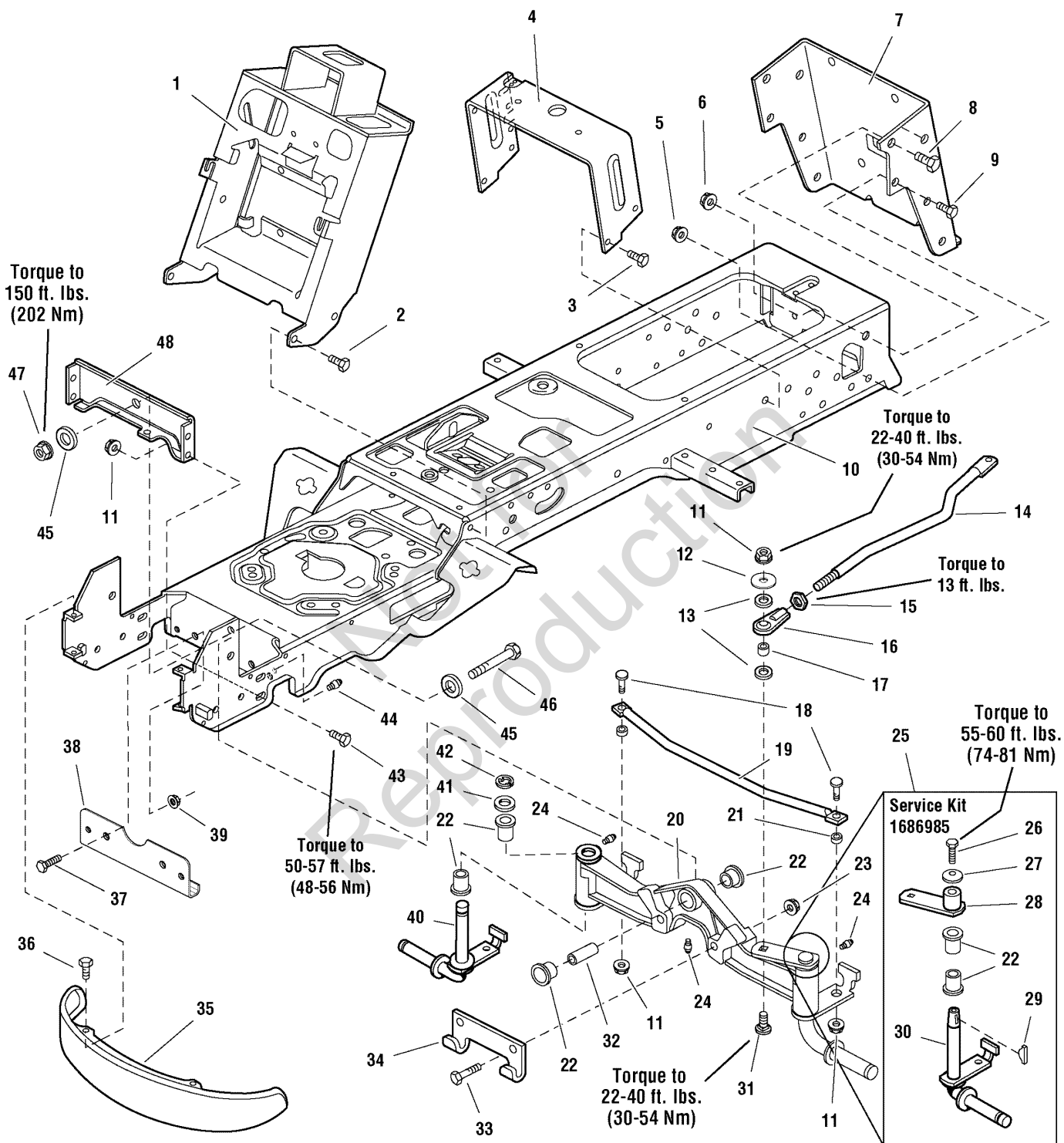
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Frame Group - Manual Steering

986747

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Frame Group - Manual Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733139ASM	1	TOWER & SUPPORT ASSEMBLY
2	1923683SM	4	CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4
3	1960541SM	4	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
4	1723528ASM	1	SUPPORT, Seat Deck
5	1928352SM	2	NUT, Hex Flange 3/8-16 Whiz Lock, Large
6	1930644SM	2	NUT, Hex Flange Two-Way Lock, 1/2-13
7	1722602ASM	1	BACKPLATE
8	1923114SM	2	CAPSCREW, Hex Head 1/2-13 x 1, Black
9	1921210SM	2	CAPSCREW, Hex Head 3/8-16 x 1, Black
10	1726989ASM	1	FRAME ASSEMBLY, Front & Rear
11	1930645SM	7	NUT, Hex Flange Two-Way Lock, 3/8-16
12	1922755SM	1	WASHER, 3/8, Black
13	1960103SM	2	WASHER, 3/8, Black
14	1722541SM	1	LINK, Drag
15	1919262SM	1	NUT, Hex Jam 1/2-20
16	1702779SM	1	JOINT, Ball
17	1708236SM	1	SPACER, 3/8 x 1/2 x 5/8
18	1931350SM	2	CARRIAGE BOLT, 3/8-16 x 1
19	1722626ASM	1	ROD, Tie
20	1722200ASM	1	AXLE ASSEMBLY w/LH Spindle (Includes Ref. Nos. 22, 24, 41, 42 & 43)
21	1611705SM	2	SPACER, 25/64 x 5/8 x 5/16, Powder Metal
22	1721682SM	6	BUSHING, 31/32 x 1-1/4 x 3/4, Powder Metal
23	1930650SM	2	NUT, Hex Flange Two-Way Lock, 7/16-14
24	2821133SM	3	FITTING, Lube
25	1686985SM	1	SPINDLE REPLACEMENT KIT, LH (Includes Ref. Nos. 22, 26, 27, 28, 29 & 30)
26	2823485SM	1	CAPSCREW, 3/8-16 x 7/8, GR8
27	1663151SM	1	WASHER, Spring, 3/8
28	1725112SM	1	HUB & ARM ASSEMBLY
29	2830671SM	1	KEY, Woodruff
30	1724264SM	1	SPINDLE, LH
31	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
32	1721752SM	1	SPACER, 11/16 x 21/32 x 2 3/32
33	1927531SM	2	CAPSCREW, Hex Head, 7/16-14 x 2 G8
34	1721918ASM	1	HOOK, "J"
35	1721805ASM	1	BUMPER, Black
35	1723502SM	1	BUMPER, Chrome
36	1960086SM	4	SCREW, Truss Head Torque Drive, 5/16-18 x 7/8
37	1930591SM	2	CAPSCREW, Hex Whiz Lock, 5/16-18 x 3/4
38	1724801ASM	1	PLATE, Axle Wear
39	1931277SM	2	NUT, Hex Flange Whiz Lock, 5/16-18
40	1722199SM	1	SPINDLE, RH
41	1919394SM	1	WASHER
42	2832577SM	1	RETAINING RING

Footnotes

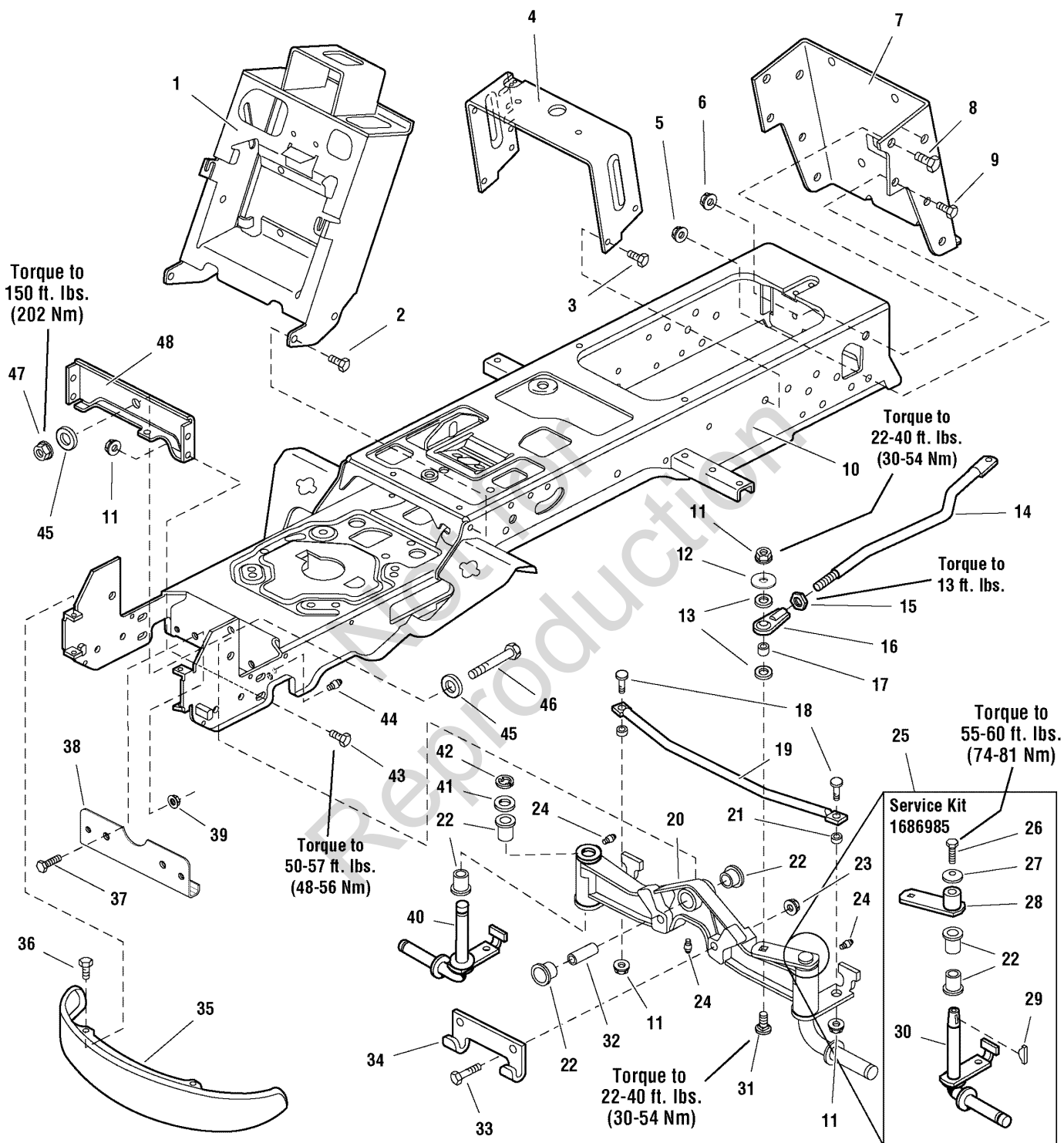
The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Frame Group - Manual Steering

986747

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Frame Group - Manual Steering

REF NO	PART NO.	QTY.	DESCRIPTION
43	1933260SM	4	CAPSCREW, Hex Flange Whiz Lock, 3/8-16 x 3/4
44	2821133SM	2	FITTING, Grease for Wear Plate
45	1960035SM	2	WASHER, 5/8
46	2860645SM	1	CAPSCREW, Hex Head, 5/8-11 x 3-1/2
47	2860646SM	1	NUT, Hex Flange Two-Way Lock, 5/8-11
48	1722212ASM	1	PLATE, Axle

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Footnotes

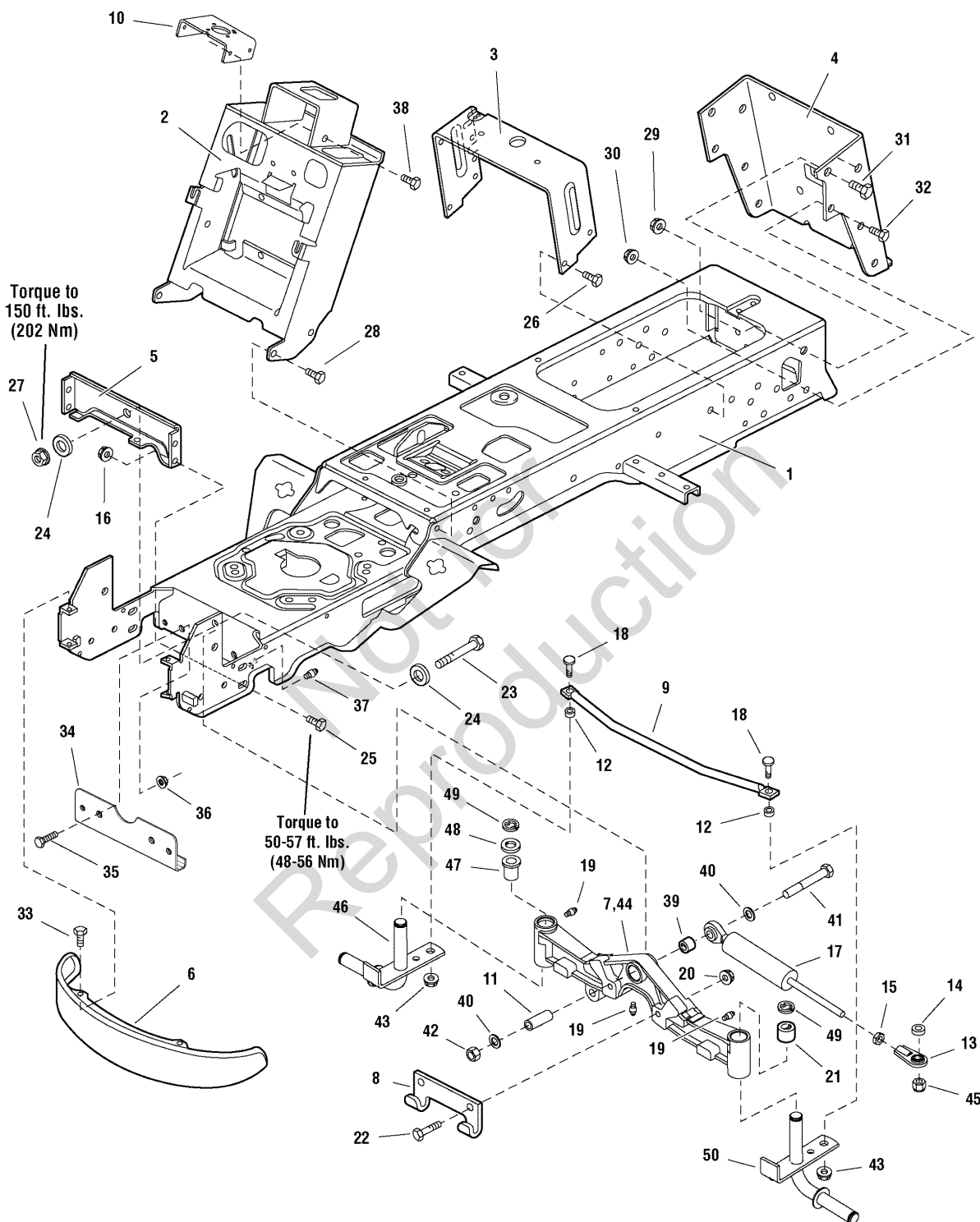
The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Frame Group - Power Steering

987426

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

Frame Group - Power Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733765ASM	1	FRAME ASSEMBLY, Front & Rear
2	1733139ASM	1	TOWER & SUPPORT ASSEMBLY
3	1723528ASM	1	SUPPORT, Seat Deck
4	1722602ASM	1	BACKPLATE, Hitch
5	1722212ASM	1	PLATE, Axle Support
6	1721805ASM	1	BUMPER
7	1732937ASM	1	AXLE, SPINDLES & BUSHINGS ASSEMBLY (Includes Ref. Nos. 19, 21, 44, 45, 46, 47, 48, 49 & 50)
8	1721918ASM	1	HOOK, "J"
9	1732759ASM	1	ROD, Tie, Flat Ends
10	1733044ASM	1	SUPPORT, Steering Unit
11	1721752SM	1	SPACER, Powdered Metal
12	1611705SM	2	SPACER
13	1702779SM	1	JOINT, Ball, 1/2-20 Thread
14	1719725SM	1	SPACER
15	1919262SM	1	NUT, Hex Jam, 1/2-20
16	1930645SM	4	NUT, Hex Flange, 3/8-16 Two-Way Lock
17	1732439SM	1	CYLINDER, Hydraulic Steering
18	1931350SM	2	CARRIAGE BOLT, 3/8-16 x 1 G5
19	1704314SM	3	FITTING, Lube 1/4 Drive
20	1930650SM	2	NUT, Hex Flange 7/16-14 Two Way Lock
21	1732208SM	1	SPACER, Powdered Metal
22	1927531SM	2	CAPSCREW, Hex Head 7/16-14 x 2 G8
23	2860645SM	1	CAPSCREW, Hex Head 5/8-11 x 3-1/2 G5
24	1960035SM	2	WASHER, 5/8
25	1933260SM	4	SCREW, Hex Whiz Lock Flange 3/8-16 x 3/4
26	1664847SM	4	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
27	2860646SM	1	NUT, Hex Flange 5/8-11 Two Way Lock
28	1923683SM	4	SCREW, Hex Washer Head Taptite 3/8-16 x 3/4
29	2860668SM	2	NUT, Hex Flange 1/2-13 Whiz Lock
30	1928352SM	2	NUT, Hex Flange 3/8-16 Whiz Lock Large
31	1923114SM	2	CAPSCREW, Hex Head 1/2-13 x 1 G5
32	1921210SM	2	CAPSCREW, Hex Head 3/8-16 x 1 G5
33	1960086SM	4	SCREW, Truss Head Torx Drive 5/16-18 x 7/8
34	1724801ASM	1	PLATE, Axle "U" Form
35	1930591SM	2	SCREW, Hex Whiz Lock Flange 5/16-18 x 3/4
36	1931277SM	2	NUT, Hex Flange 5/16-18 Whiz Lock
37	2821133SM	2	FITTING, Lube 1/4 Drive
38	1924856SM	4	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2
39	1733912ASM	1	SPACER
40	1924366SM	2	WASHER, 5/8
41	1960713SM	1	CAPSCREW, Hex Head
42	1960714SM	1	NUT, Hex Toplock
43	1960339SM	2	NUT, Hex Flange, Machine Lock 3/8-16

Footnotes

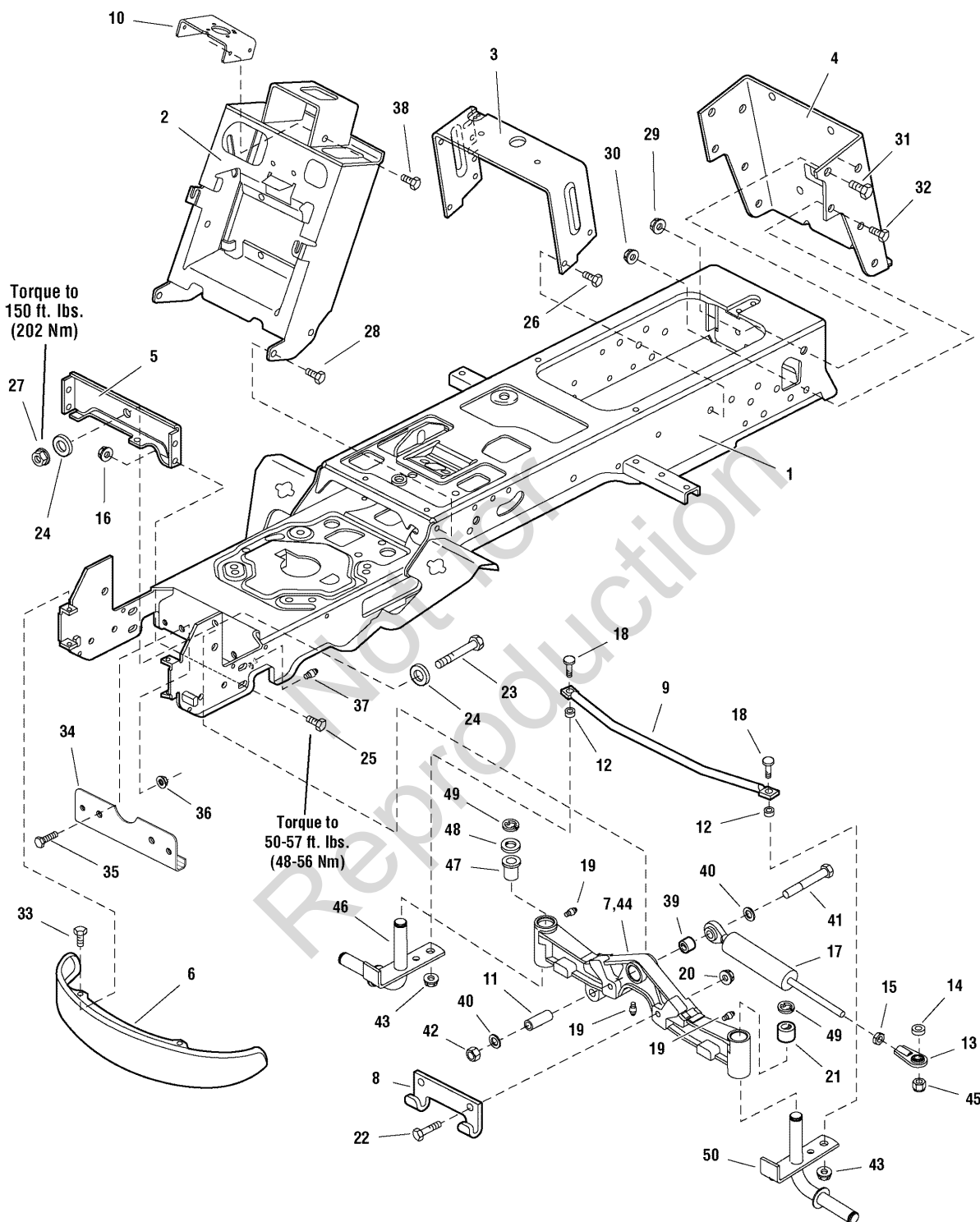
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

Frame Group - Power Steering

987426

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

Frame Group - Power Steering

REF NO	PART NO.	QTY.	DESCRIPTION
44	1733851SM	1	AXLE, Front Casting
45	1960355SM	1	NUT, Hex Lock ESNA Heavy 1/2-13
46	1732939SM	1	SPINDLE & ARM ASSEMBLY, R.H.
47	1721682SM	6	BUSHING, Axle
48	1919394SM	1	WASHER, 1
49	2832577SM	2	RING, Retaining, Extension
50	1734202SM	1	SPINDLE & ARM ASSEMBLY, L.H.

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Footnotes

The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest

1695154 - 1723H

1695155 - 2723H

2690600 - Conquest

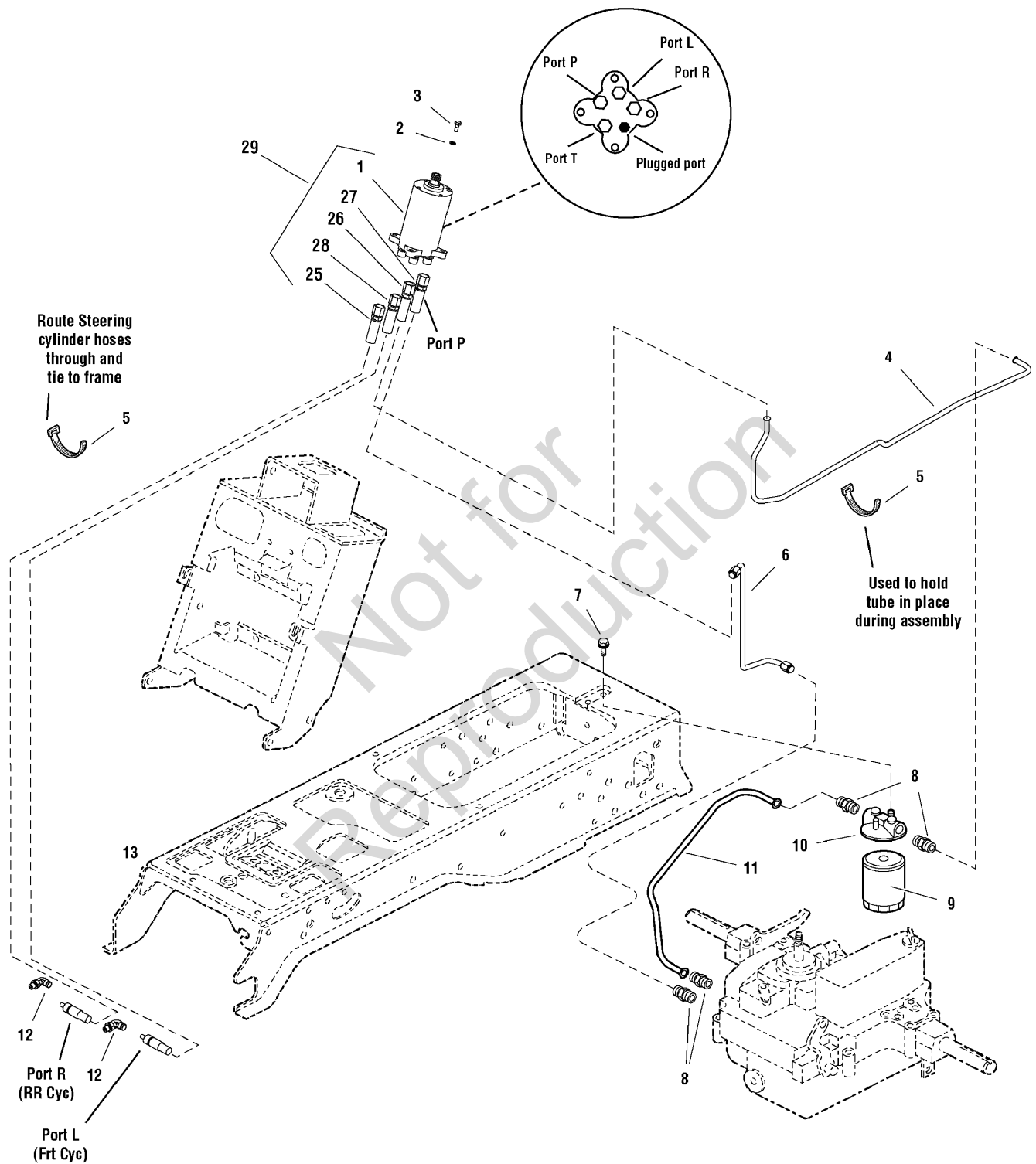
2690603 - 1723H

2690605 - 2723H

Power Steering & Hydraulic Lift Group

987528

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
2690598 - Conquest	
2690600 - Conquest	
2690603 - 1723H	

Power Steering & Hydraulic Lift Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733409SM	1	POWER STEERING UNIT, 32CC, 4 Ports
2	1916964SM	4	LOCKWASHER, Spring
3	2860444SM	4	CAPSCREW, Hex Head
4	1722138SM	1	TUBE, Hydraulic
5	2825094SM	2	TIE, Self Locking
6	1733727SM	1	TUBE, Hydraulic
7	1931646SM	2	SCREW, Hex Whiz Lock Flange 1/4-20 x 1/2
8	1722123SM	4	FITTING, Straight
9	1719168SM	1	FILTER, Oil
10	1719169SM	1	BASE, Oil Filter
11	1722297SM	1	TUBE, Hydraulic
12	1733230SM	2	FITTING, Hose Elbow Perma Push 9/16-18
25	1733413SM	1	HOSE ASSEMBLY, 50" Port R
26	1733791SM	1	HOSE ASSEMBLY, 18" Port T
27	1733780SM	1	HOSE ASSEMBLY, 26" Port P
28	1733212SM	1	HOSE ASSEMBLY, 46" Port L
29	1733582SM	1	POWER STEERING ASSEMBLY, 32CC, 4 Ports (Includes Ref. Nos 1, 25, 26, 27 & 28)

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Reproduction

Footnotes

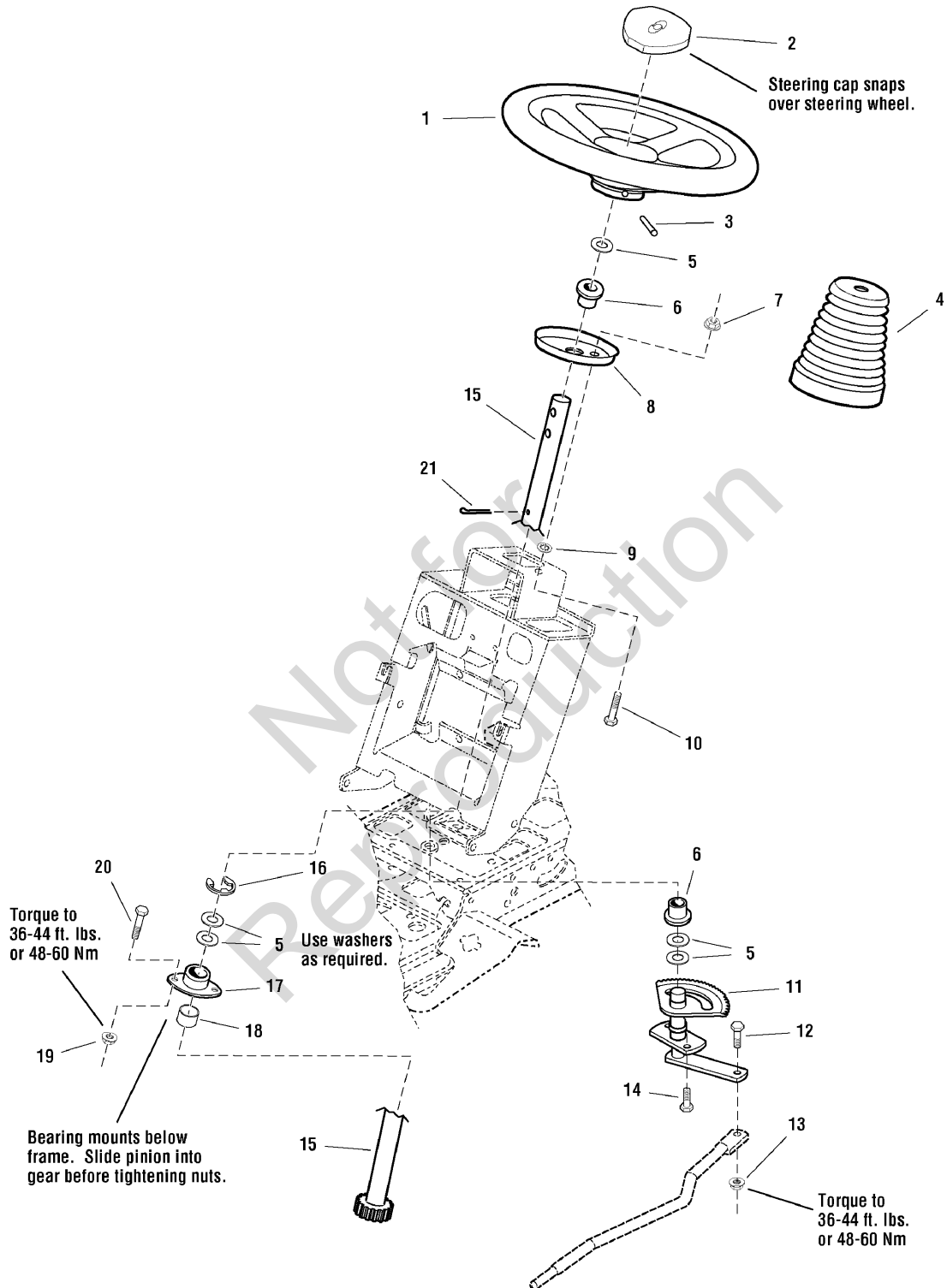
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
2690598 - Conquest	
2690600 - Conquest	
2690603 - 1723H	

Steering Group - Manual Steering

985890

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Steering Group - Manual Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722318SM	1	STEERING WHEEL, Straight, Shaft
2	1722319SM	1	CAP, Steering Wheel, SMI Logo
2	1725024SM	1	CAP, Steering Wheel, Plain
3	1960540SM	1	PIN, Spring, 5/16 x 2-1/2
4	1722749SM	1	COVER, Rubber, Upper Steering Shaft
5	1960114SM	5	WASHER, 3/4
6	2176440SM	2	BUSHING, 15/32 x 7/8 x 7/8, Nylon
7	1960636SM	2	NUT, Hex KEPS 5/6-18
8	1721736ASM	1	PLATE, Mounting Steering
9	1933988SM	2	NUT, Push
10	1960655SM	2	CARRIAGE BOLT, 5/16-18 x 1-1/4
11	1724470ASM	1	GEAR & SHAFT ASSEMBLY, Steering
12	1960032SM	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4, Black
13	1930645SM	1	NUT, Hex Flange Two-Way Lock, 3/8-16
14	1664847SM	2	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
15	1721626SM	1	SHAFT & PINION ASSEMBLY, Steering Manual
16	1611710SM	1	RING, Clipping Extension
17	1722459SM	1	BEARING, 3/4 x 1-11/16 x 13/16, 3" Long Housing
18	1722461SM	1	SPACER, 3/4 x 1-1/16 x 3/8, Powder Metal
19	1931211SM	2	NUT, Hex Flange Whiz Lock, 3/8-16, Small
20	1933260SM	2	CAPSCREW, Hex Whiz Lock Flange, 3/8-16 x 3/4, Black
21	1919314SM	1	PIN, Cotter, 1-1/4, Black

Footnotes

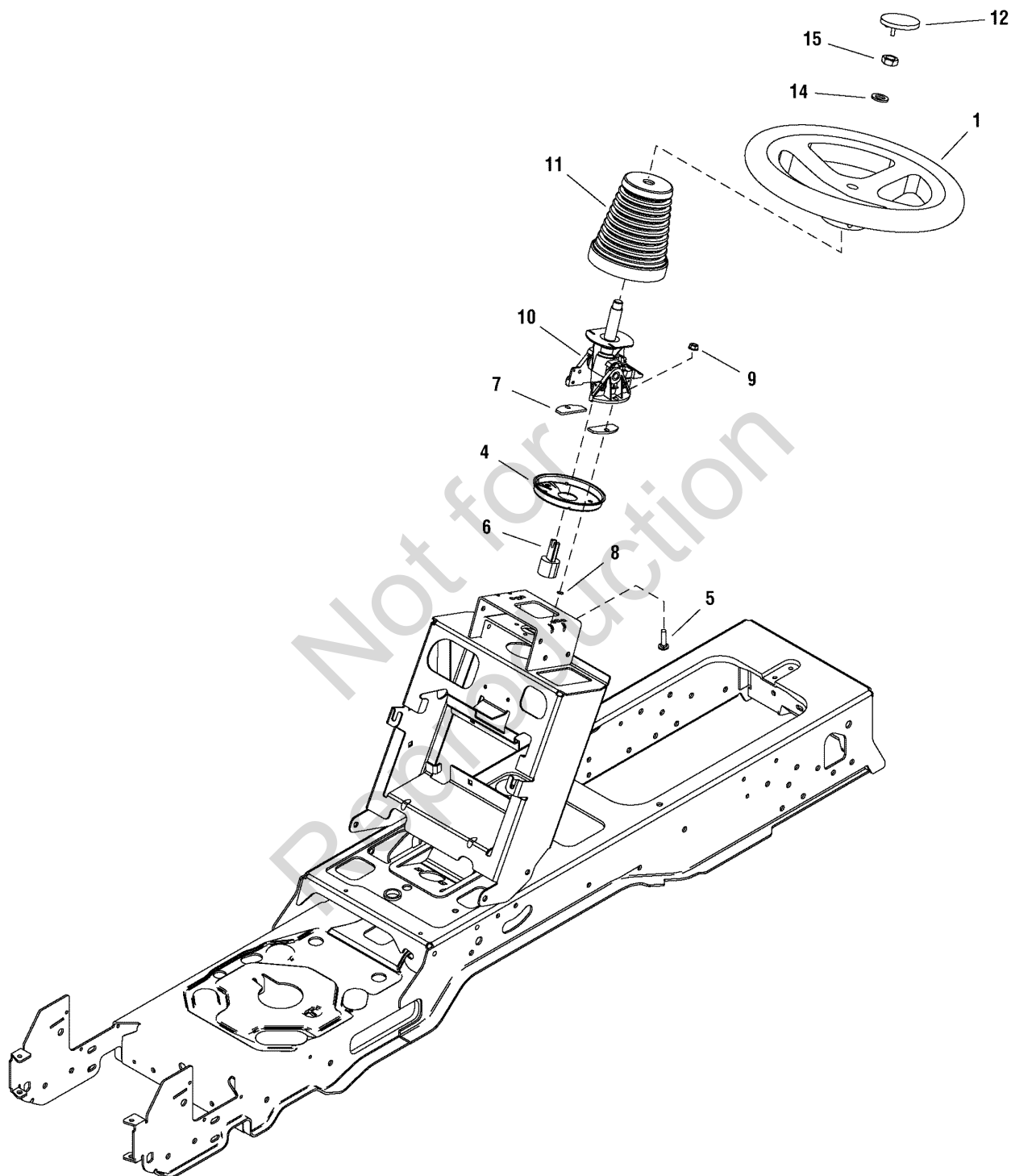
The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest
1695226 - Conquest
2690598 - Conquest
2690656 - Conquest

Steering Group - Tilt Steering

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987424



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

Steering Group - Tilt Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733363SM	1	STEERING WHEEL
4	1724685ASM	1	PLATE, Steering Mounting
5	1960655SM	2	CARRIAGE BOLT, 5/16-18 x 1-1/4 G5
6	1725294SM	1	ADAPTER, Tilt
7	1723898SM	2	SPACER
8	1933988SM	2	NUT, Push Pal
9	1960636SM	2	NUT, Hex Keps 5/16-18
10	1734002SM	1	STEERING UNIT, Tilt
11	1724368SM	1	BELLOWS, Tilt Steering Unit w/Slot
12	1725024SM	1	CAP, Steering Wheel
13	1716518SM	2	DECAL, Power Steering (Not Shown)
15	1960576SM	1	NUT, Hex Lock ESNA Light 5/8-18

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Footnotes

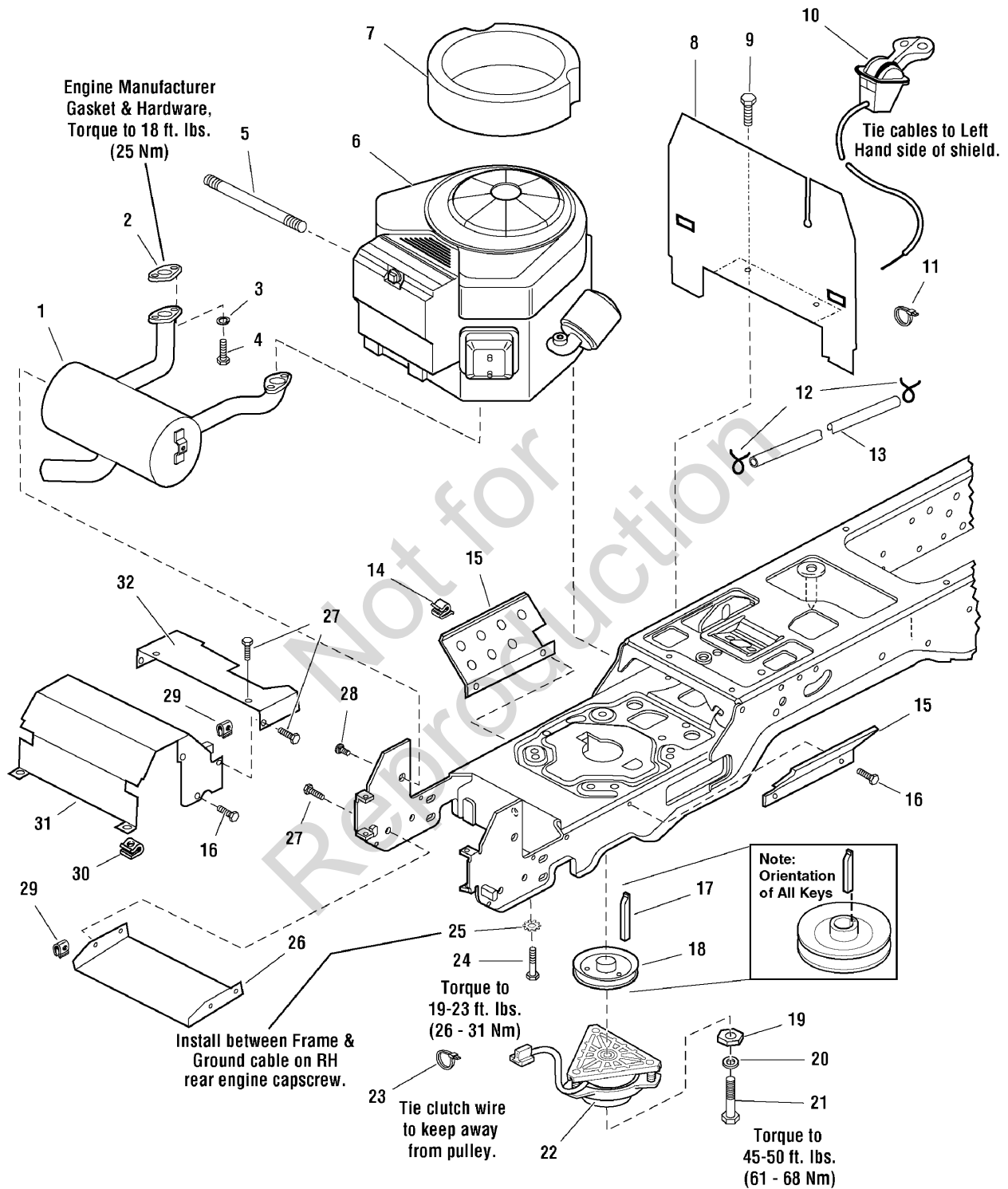
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

Engine Group - 20HP, 22HP & 23HP Briggs & Stratton, Vanguard Twin

986651

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
1695226 - Conquest	
2690600 - Conquest	
2690603 - 1723H	

Engine Group - 20HP, 22HP & 23HP Briggs & Stratton, Vanguard Twin

REF NO	PART NO.	QTY.	DESCRIPTION
1	1726920SM	1	MUFFLER
1	1722625SM	1	MUFFLER (Only used on 20HP Models)
2	*	2	GASKET
3	1917356SM	4	LOCKWASHER, 5/16
4	2860660SM	4	CAPSCREW, Socket Head, 5/16-18 x 7/8, G8
5	1723165SM	1	HOSE, Oil Drain
6	*	1	ENGINE, 22HP Briggs & Stratton VANGUARD Twin, Model 386777, Type 0111E1
6	*	1	ENGINE, 23HP Briggs & Stratton VANGUARD Twin, Model 386777, Type 0111E1
6	*	1	ENGINE, 21HP Briggs & Stratton VANGUARD Twin, Model 385777, Type 0119-E1
6	*	1	ENGINE, 20HP Briggs & Stratton VANGUARD Twin, Model 358777, Type 0110-E1
7	1722949SM	1	SEAL, Circle
8	1722388ASM	1	BULKHEAD
9	1925003SM	2	CAPSCREW, Hex Head Taptite, 1/4-20 x 1/2
10	1727223SM	1	CONTROL, Throttle Double 39" Long w/Knobs (Only used on 20HP Models)
10	1734506SM	1	CONTROL, Throttle Double
11	1701011SM	1	TIE
12	2860112SM	2	CLAMP, Hose Type E
13	1718678SM	1	HOSE, 59" Long
14	2834683SM	2	CLIP, Wire
15	1722392ASM	2	SHIELD
16	1929000SM	8	SCREW, Hex Head Taptite, 1/4-20 x 3/8
17	1720463SM	1	KEY
18	1722288SM	1	PULLEY & HUB ASSEMBLY, 4-1/2 OD
19	1708264SM	1	WASHER, Hex
20	1918199SM	1	LOCKWASHER, 7/16
21	1960648SM	1	CAPSCREW, Hex Head, 7/16-20 x 2-3/4
22	1686883SM	1	CLUTCH, Electric, OGURA
22	1720532SM	1	CLUTCH, Electric, Big Brake OGURA
23	2832747SM	1	TIE
24	2830598SM	4	CAPSCREW, Hex Head Taptite, 3/8-16 x 1-1/2
25	2820427SM	1	LOCKWASHER, External Tooth, 3/8
26	1722414ASM	1	SHIELD, Muffler Bottom
27	1960295SM	8	CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8
28	1924856SM	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2
29	1960368SM	8	NUT, Speed, 1/4-20
30	1935255SM	2	NUT, Speed, 5/16-18
31	1722389ASM	1	DUCT, Muffler Top
32	1722390ASM	1	DUCT, Muffler Extension

Footnotes

Note* See your local Briggs & Stratton distributor for parts and service.

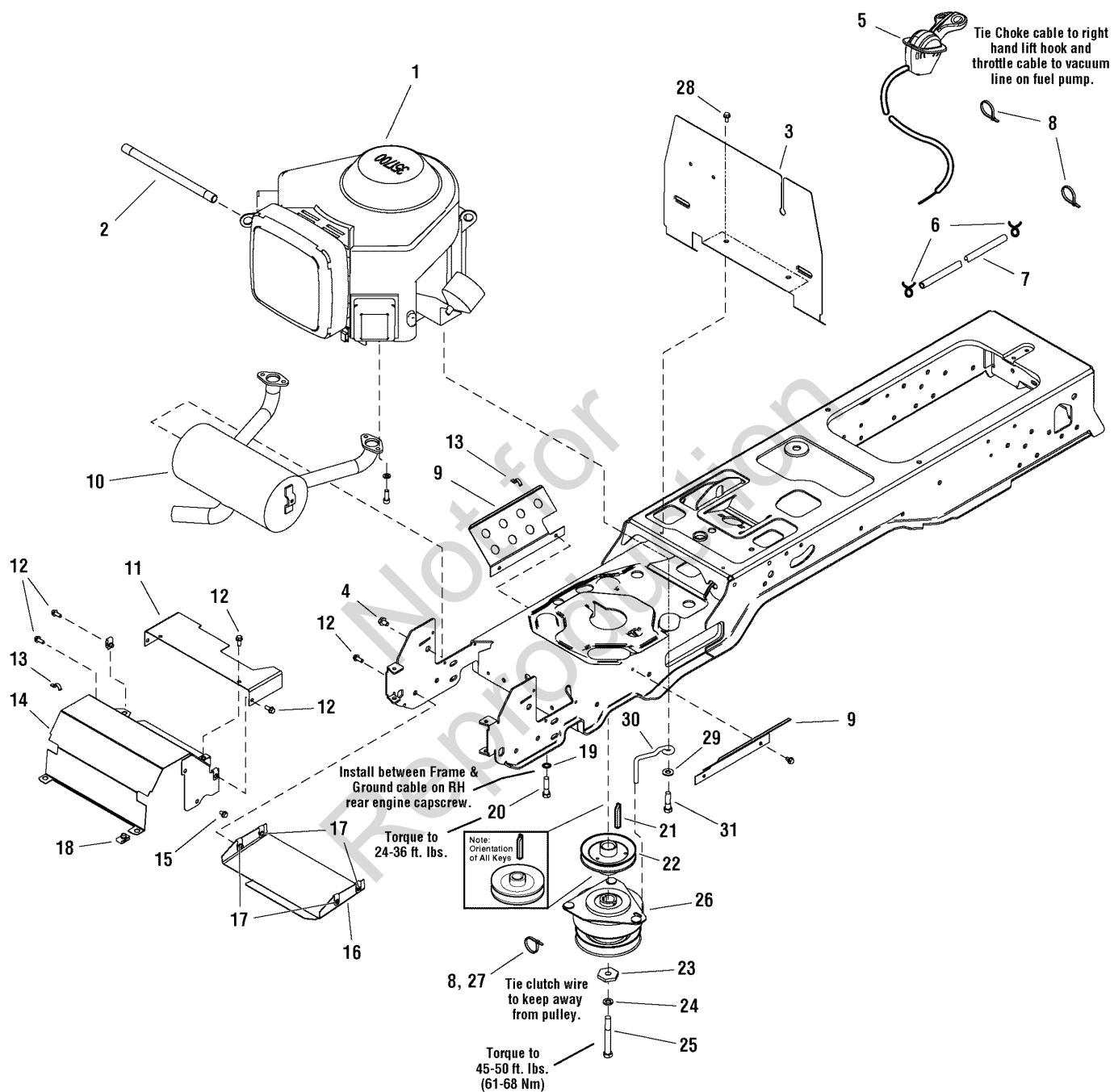
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest
1695154 - 1723H
1695155 - 2723H
1695226 - Conquest
2690600 - Conquest
2690603 - 1723H

Engine Group - 23HP Kohler, Courage Twin

987542

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695153 - Conquest

2690598 - Conquest

Engine Group - 23HP Kohler, Courage Twin

REF NO	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, 23HP Kohler Courage Twin, Model SV720, Type PS-SV720-0031
2	1723165SM	1	HOSE, Oil Drain
3	1722388ASM	1	BULKHEAD
4	1924856SM	2	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2
5	1727375SM	1	THROTTLE, Control Double w/Knob
6	2860112SM	2	CLAMP, Hose 1/2 Diameter Wire Type-E
7	1723174SM	1	HOSE, Fuel
8	2825094SM	3	TIE, Self Locking
9	1722392ASM	2	SHIELD, Side 18GA
10	1721705SM	1	MUFFLER, Kohler Twin
11	1733884ASM	1	DUCT, Muffler Extension 18GA Courage
12	1960295SM	8	SCREW, Hex Whiz Lock Flange 1/4-20 x 5/8
13	2834683SM	2	CLIP, Speed Wire
14	1722389ASM	1	DUCT, Muffler Top
15	1929000SM	8	SCREW, Hex Washer Head Taptite 1/4-20 x 3/8
16	1722414ASM	1	SHIELD, Muffler
17	1960368SM	8	NUT, Speed 1/4-20 Lug Type
18	1935255SM	2	NUT, Speed, 5/16-18 Lug Type
19	2820427SM	1	LOCKWASHER, External Tooth 3/8
20	2827187SM	3	SCREW, Hex Washer Head Taptite 3/8-16 x 1
21	1720463SM	1	KEY, Hi-Pro 1/4 x 2-1/2
22	1722288SM	1	PULLEY & HUB ASSEMBLY
23	1708264SM	1	WASHER, Hex
24	1918199SM	1	LOCKWASHER, Spring
25	1960649SM	1	CAPSCREW, Hex Head 7/16-20 x 3-1/2 G5
26	1718836SM	1	CLUTCH, Electric
27	2832747SM	1	TIE, Self Locking
28	1925003SM	2	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2
29	1924940SM	1	WASHER, 3/8
30	1732026SM	1	RETAINER, Clutch
31	2830598SM	1	SCREW, Hex Washer Head Taptite 3/8-16 x 1-1/2

Footnotes

Note* See your local Kohler distributor for parts & service.

The above parts group applies to the following Mfg. Nos.:

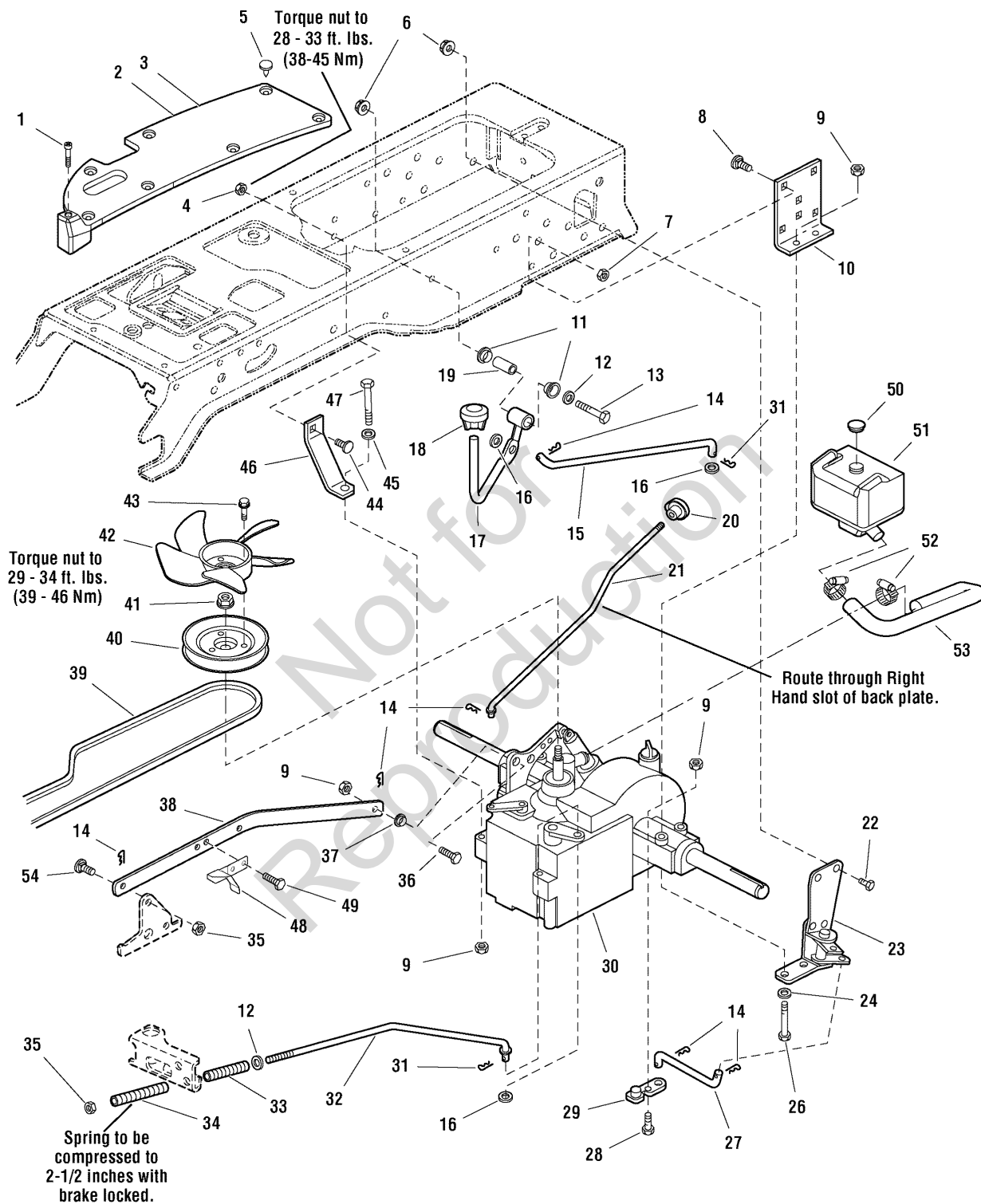
1695153 - Conquest

2690598 - Conquest

Transmission Group

986602

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Transmission Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1960676SM	2	SCREW, Pan Head Torx Taptite, 1/4-20 x 1-1/4
2	1722174SM	1	PAD, Footrest, LH, Differential Lock
3	1722173SM	1	PAD, Footrest, RH
4	1960636SM	1	NUT, Hex KEPS, 5/16-18
5	1704351SM	15	FASTENER, 11/16" Long, Stem Plastic
6	1928352SM	2	NUT, Hex Flange Whiz Lock, 3/8-16, Large
7	1960637SM	6	NUT, Hex KEPS, 3/8-16
8	1931350SM	6	CARRIAGE BOLT, 3/8-16 x 1
9	1960686SM	6	NUT, Hex Flange ESNA, 5/16-18
10	1721728ASM	2	SUPPORT
11	1676148SM	2	BUSHING, 5/8 x 3/4 x 13/32, Powder Metal
12	1924940SM	3	WASHER, 3/8
13	1922130SM	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/4
14	1722460SM	7	PIN, Quick
15	1722151SM	1	ROD, Differential Lock, 15-3/16 Long
16	1918267SM	3	WASHER, 7/16
17	1721360SM	1	ROD & TUBE ASSEMBLY, Differential Lock Pedal
18	1716289SM	1	KNOB
19	1669105SM	1	SPACER, 25/64 x 5/8 x 1-1/2, Hardened
20	1723126SM	1	KNOB, 3 Sided Soft
21	1721622SM	1	ROD, Free Wheel, 18-3/16 Long
22	1921210SM	1	CAPSCREW, Hex Head, 3/8-16 x 1, Black
23	1722903SM	1	PIVOT ASSEMBLY, Differential Lock
24	1919326SM	2	WASHER, 5/16, Black
26	1960590SM	4	CAPSCREW, Hex Head, 5/16-18 x 3
27	1722152SM	1	ROD, Differential Latch, 2 Bends, 6-3/16 Long
28	1921333SM	1	CAPSCREW, Hex Head, 5/16-18 x 1
29	1722383SM	1	ARM, Differential Lock
30	1733941SM	1	TRANSMISSION ASSEMBLY, K66L Transmission (Used on models with transmission expansion tank, attached or mounted to transmission.)
30	1733208SM	1	TRANSMISSION ASSEMBLY, K66AC Transmission (Used on models with remote expansion tank Ref. No. 51)
31	1918447SM	1	PIN, Cotter, 3/4, Black
32	1721424SM	1	ROD, Brake, 17-27/64 Long
33	1722684SM	1	SPRING, Compression
34	8191045SM	1	SPRING, Compression
35	1960687SM	2	NUT, Hex Flange ESNA, 3/8-16
36	1960667SM	1	SCREW, Whiz 5/8-18 x 1
37	1732088SM	1	SPACER
38	1732191SM	1	ARM & WELD PINS ASSEMBLY, Control K66
39	1721392SM	1	V-BELT
40	1722194SM	1	PULLEY & HUB ASSEMBLY, Transmission
41	1719968SM	1	NUT, Hex Flange, M10-1.5, Nylon Insert
42	1719233SM	1	FAN, 5 Blades, 3 Holes
43	1933958SM	3	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1-1/8

Footnotes

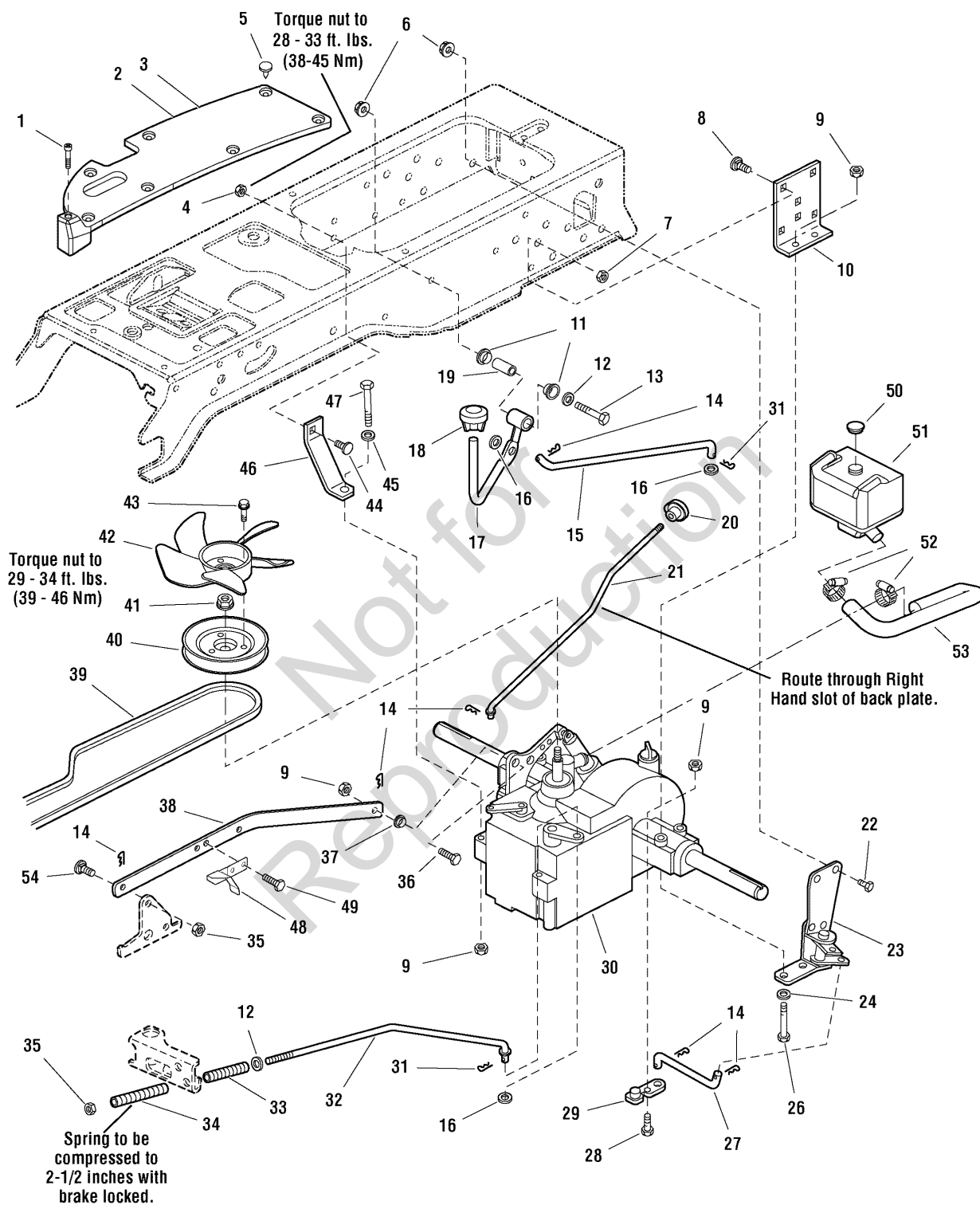
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Transmission Group

986602

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Transmission Group

REF NO	PART NO.	QTY.	DESCRIPTION
44	1931335SM	1	CARRIAGE BOLT, 5/16-18 x 1
45	1960141SM	1	WASHER, 5/16
46	1721593ASM	1	STRAP, 4-1/4 Long
47	1921719SM	1	CAPSCREW, Hex Head, 5/16-18 x 2-1/2
48	1727215ASM	1	ACTUATOR, Switch
49	1924856SM	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2
50	1722711SM	1	CAP, Expansion Tank Plastic (Used on models with tranmission expansion tank.)
51	1722430SM	1	TANK, Oil Natural (Used on models with tranmission expansion tank.)
52	1723214SM	2	CLAMP, Hose Worm Drive #20 1-3/4" (Used on models with tranmission expansion tank.)
53	1722468SM	1	HOSE, Expansion Tank Formed (Used on models with tranmission expansion tank.)
54	1732129SM	1	BOLT, Shoulder, 3/8-16

Not for
Reproduction

Footnotes

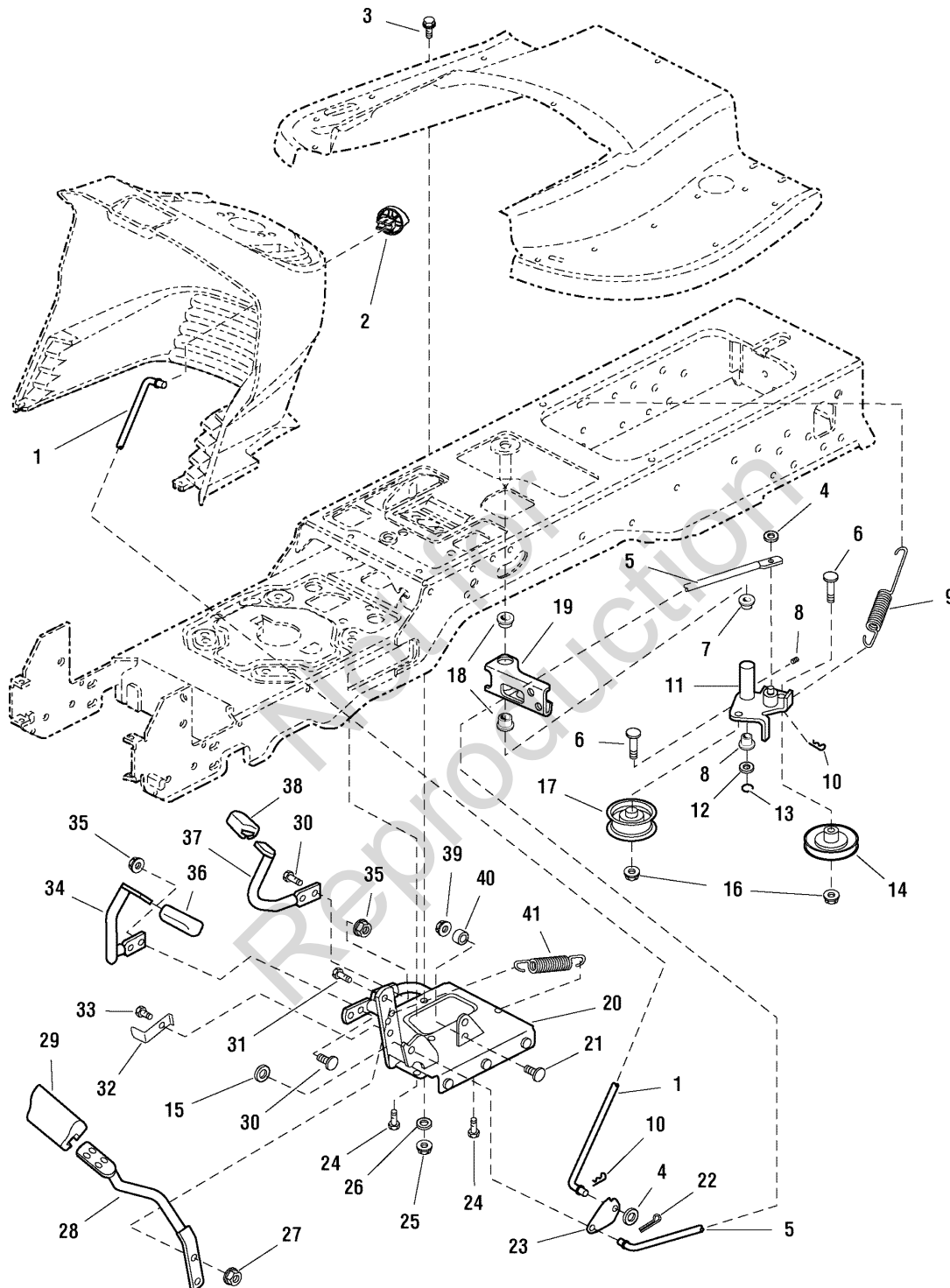
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Controls Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986599



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Controls Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721353SM	1	ROD, Brake Lock
2	1721891SM	1	KNOB, Push On, Red Plastic "P"
3	1930591SM	1	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4
4	1919326SM	2	WASHER, 5/16, Black
5	1721476SM	1	ROD, Brake
6	1931353SM	2	CARRIAGE BOLT, 3/8-16 x 1 3/4
7	1663114SM	2	BUSHING, 5/8 x 3/4 x 3/4, Nylon
8	2821133SM	1	FITTING, Lube, 1/4
9	1725250SM	1	SPRING, Extension
10	1722460SM	3	PIN, Quick
11	1724917SM	1	ARM & HUB ASSEMBLY, Idler
12	1960020SM	1	WASHER, 5/8
13	1704420SM	1	RING, Clipping Extension
14	1721134SM	1	PULLEY, w/Bearing
15	1924940SM	1	WASHER, 3/8
16	1960687SM	2	NUT, Hex Flange ESNA, 3/8-16
17	1721133SM	1	PULLEY, Idler
18	1723237SM	2	BUSHING, 1 x 1-1/8 x 5/8, Nylon
19	1722513SM	1	ARM, Brake
20	1726763SM	1	PEDAL ASSEMBLY, Foot
21	1931320SM	1	CARRIAGE BOLT, 1/4-20 x 1-1/4
22	1918447SM	1	PIN, Cotter, Black
23	1721354ASM	1	LATCH, Brake
24	1664847SM	3	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
25	1919438SM	1	NUT, Hex Lock ESNA Light, 5/16-18
26	1919381SM	1	WASHER, 5/16, Black
27	1927557SM	2	NUT, Hex Flange Whiz Lock Large, 5/16-18
28	1722535ASM	1	PEDAL, Brake
29	1721577SM	1	PAD, Brake Pedal
30	1931334SM	4	CARRIAGE BOLT, 5/16-18 x 7/8
31	1921333SM	2	CAPSCREW, 5/16-18 x 1
32	1722083ASM	1	ACTUATOR, Switch 2.53" Long
33	1923683SM	1	CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4
34	1722070ASM	1	PEDAL, Forward
35	1960636SM	4	NUT, Hex KEPS, 5/16-18
36	1721675SM	1	PAD, Foot Pedal Forward
37	1722071ASM	1	PEDAL, Reverse
38	1721674SM	1	PAD, Foot Pedal Reverse
39	1920397SM	1	NUT, Hex Lock ESNA Light, 1/4-20
40	1686612SM	1	CAM, Roller
41	1721995SM	1	SPRING, Extension

Footnotes

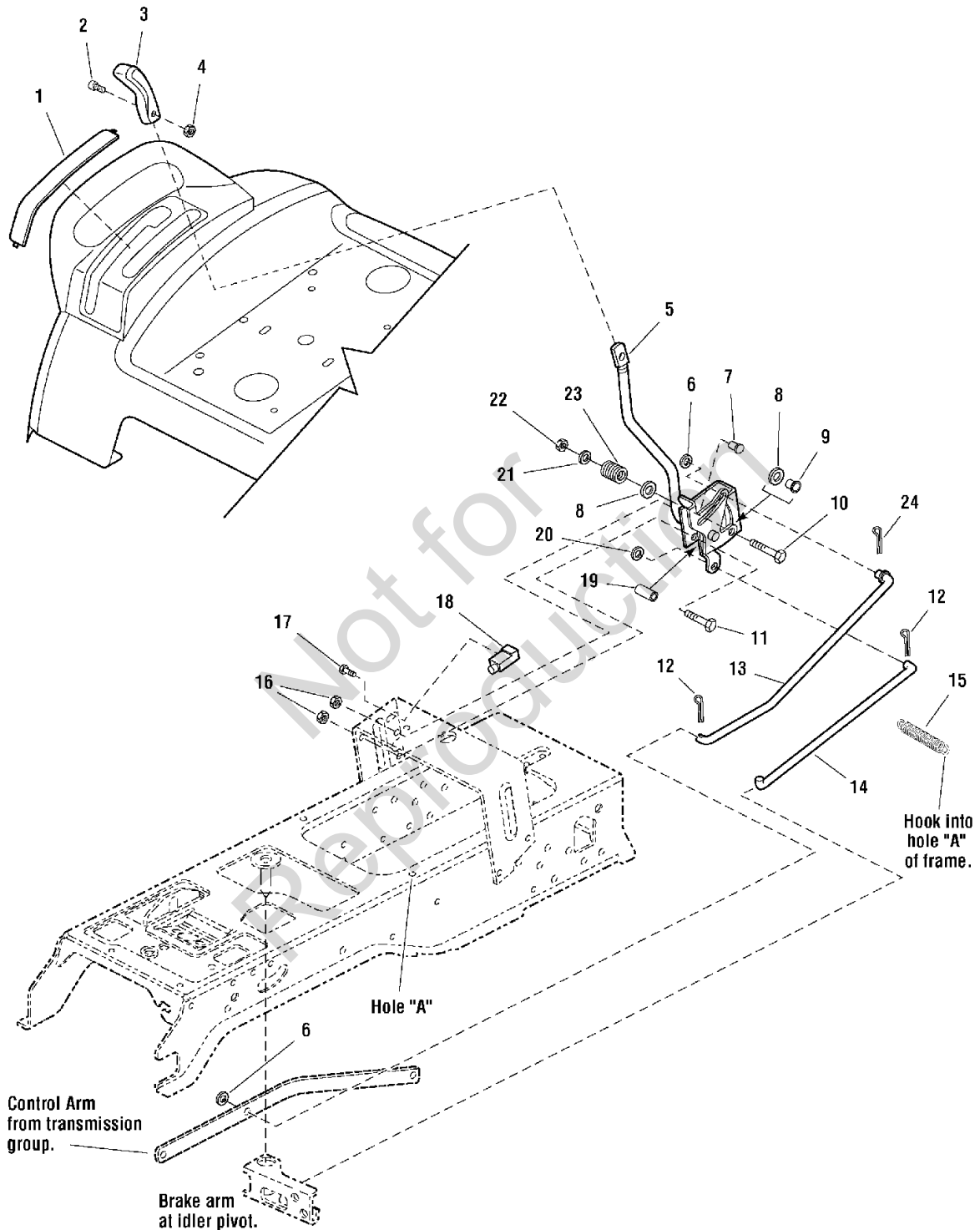
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Cruise Control Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

985883



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Cruise Control Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722314SM	1	COVER, w/Cruise Icon
2	1960666SM	1	SCREW, Torque Head Plus Socket Head, 1/4-20 x 7/8
3	1722303SM	1	KNOB, Cruise
4	1920397SM	1	NUT, Hex Lock ESNA Light, 1/4-20
5	1722003SM	1	LEVER & BRACKET ASSEMBLY, Cruise
6	1960103SM	2	WASHER, 3/8, Black
7	1931333SM	1	CARRIAGE BOLT, 5/16-18 x 3/4
8	1924361SM	2	WASHER, 1/2
9	1709043SM	1	SPACER, w/Flange, 11/32 x 15/32 x 3/4
10	1931342SM	1	CARRIAGE BOLT, 5/16-18 x 2-3/4
11	1960273SM	1	CARRIAGE BOLT, 5/16-18 x 2-1/4
12	1722460SM	2	PIN, Quick
13	1722117SM	1	ROD, Cruise
14	1733719SM	1	ROD, Return
15	2159106SM	1	SPRING, Cruise Return to Frame
16	1960636SM	2	NUT, Hex KEPS, 5/16-18
17	1960001SM	2	CAPSCREW, Hex Washer Head Plastite, 10-14 x 5/8
18	1717050SM	1	SWITCH, Push, Neutral Start, Gray
19	1722080SM	1	SPACER, 11/32 x 5/8 x 1-13/32
20	1919326SM	1	WASHER, 5/16, Black
21	1919381SM	1	WASHER, 5/16, Black
22	1919438SM	1	NUT, Hex Lock ESNA Light, 5/16-18
23	1677746SM	1	SPRING, Compression
24	1918447SM	1	PIN, Cotter

Footnotes

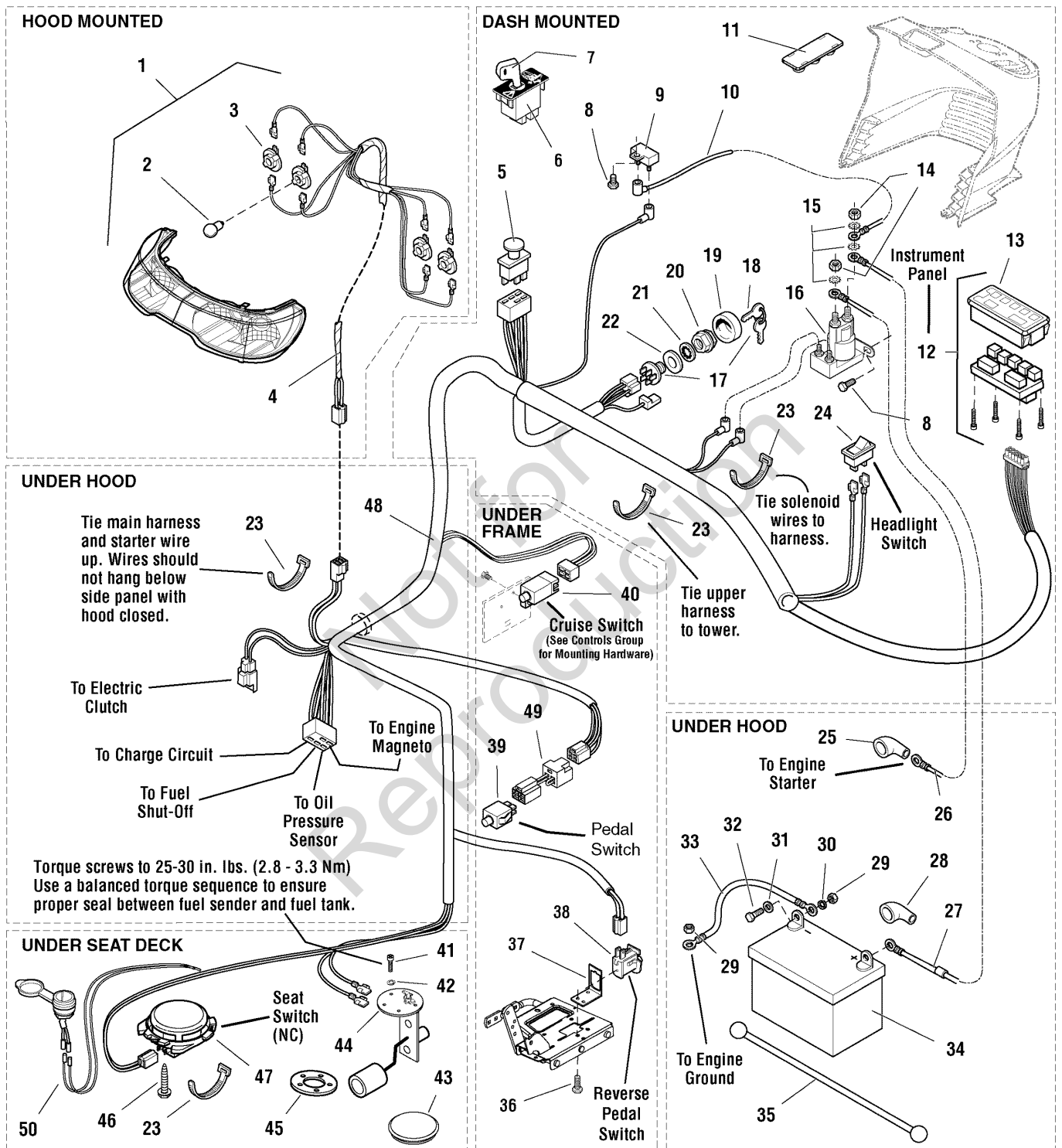
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Electrical Group

986605

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690603 - 1723H
1695153 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
2690598 - Conquest	
2690600 - Conquest	

Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721810SM	1	HEADLIGHT ASSEMBLY, 4 Bulb (Includes Ref. Nos. 2 & 3)
2	1677371SM	4	BULB, Headlight, 12.8V
3	1723451SM	4	SOCKET ASSEMBLY, Headlight, Sealed
4	1722669SM	1	HARNESS, Headlight
5	1722887SM	1	SWITCH, PTO Push/Pull Symbols
6	1726556SM	1	MODULE, RMO (Includes Ref. No. 7)
7	1726557SM	1	KEY, RMO Module Plastic
8	1925003SM	2	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1/2, Black
9	1665238SM	1	BREAKER, Circuit, 12 Volt 20 Amps
10	1665237SM	1	WIRE, 12GA 5-15/16 Long, Red
11	1722611SM	1	PLUG, Hole, Square
12	1725074SM	1	PANEL, Instrument w/ Fuel Gage & Hour Meter (Includes Ref. No. 13)
13	1724865SM	1	COVER, Instrument Panel
14	2820263SM	2	NUT, Hex, 5/16-24
14	2860750SM	2	NUT, KEPS Lock 5/16-24 (CE/Export) (Used only on RMO/ACS Models)
15	2820426SM	3	LOCKWASHER, External Tooth, 5/16
16	1722739SM	1	SOLENOID
16	1728963SM	1	SOLENOID (CE/Export) (Used only on RMO/ACS Models)
17	1686734SM	1	SWITCH ASSEMBLY, Ignition, 6 Pin INDAK (Includes Ref. Nos. 18, 19, 20, 21 & 22)
18	1717163SM	1	KEYS, Set of 2
19	1717550SM	1	COVER, For Ignition Switch, Plastic
20	1717549SM	1	NUT, Hex Flange, 5/8-32, Ignition Switch
21	1960547SM	1	LOCKWASHER, Internal Tooth, 5/8, Thin
22	2101025SM	1	WASHER, Shim
23	1701011SM	3	TIE, Strap, 7-5/16 Long
23	2825094SM	4	TIE, Strap, 7-5/16 Long (CE/Export) (Used only on RMO/ACS Models)
24	1716951SM	1	SWITCH, Headlights, 2 Terminal
25	1713535SM	1	BOOT, Insulator Cable Terminal, 1-15/16 Long, Red
26	1721830SM	1	CABLE, #6 x 25" Long, Ring Terminals
27	1603618SM	1	CABLE, #6 x 8" Long, Ring Terminals
28	1677296SM	1	BOOT, Insulator Battery Terminal
29	2816622SM	3	NUT, Hex, 1/4-20
30	2816964SM	2	LOCKWASHER, 1/4
31	2821319SM	2	WASHER, 1/4
32	2823341SM	2	CAPSCREW, Hex Head, 1/4-20 x 3/4
33	1713163SM	1	CABLE, #6 x 26 Long, Ring Terminal
34	1685215SM	1	BATTERY, 12 Volt
35	1722009SM	1	STRAP, Battery, 14 Long, Rubber
36	1929000SM	2	CAPSCREW, Hex Head Taptite, 1/4-20 x 3/8
37	1726810ASM	1	BRACKET, Switch Mount
38	1732004SM	1	SWITCH, Reverse Pedal
38	1704379SM	1	SWITCH, Reverse Pedal (CE/Export) (Used only on RMO/ACS Models)
39	1732006SM	1	SWITCH, Push Button, Foot Pedal

Footnotes

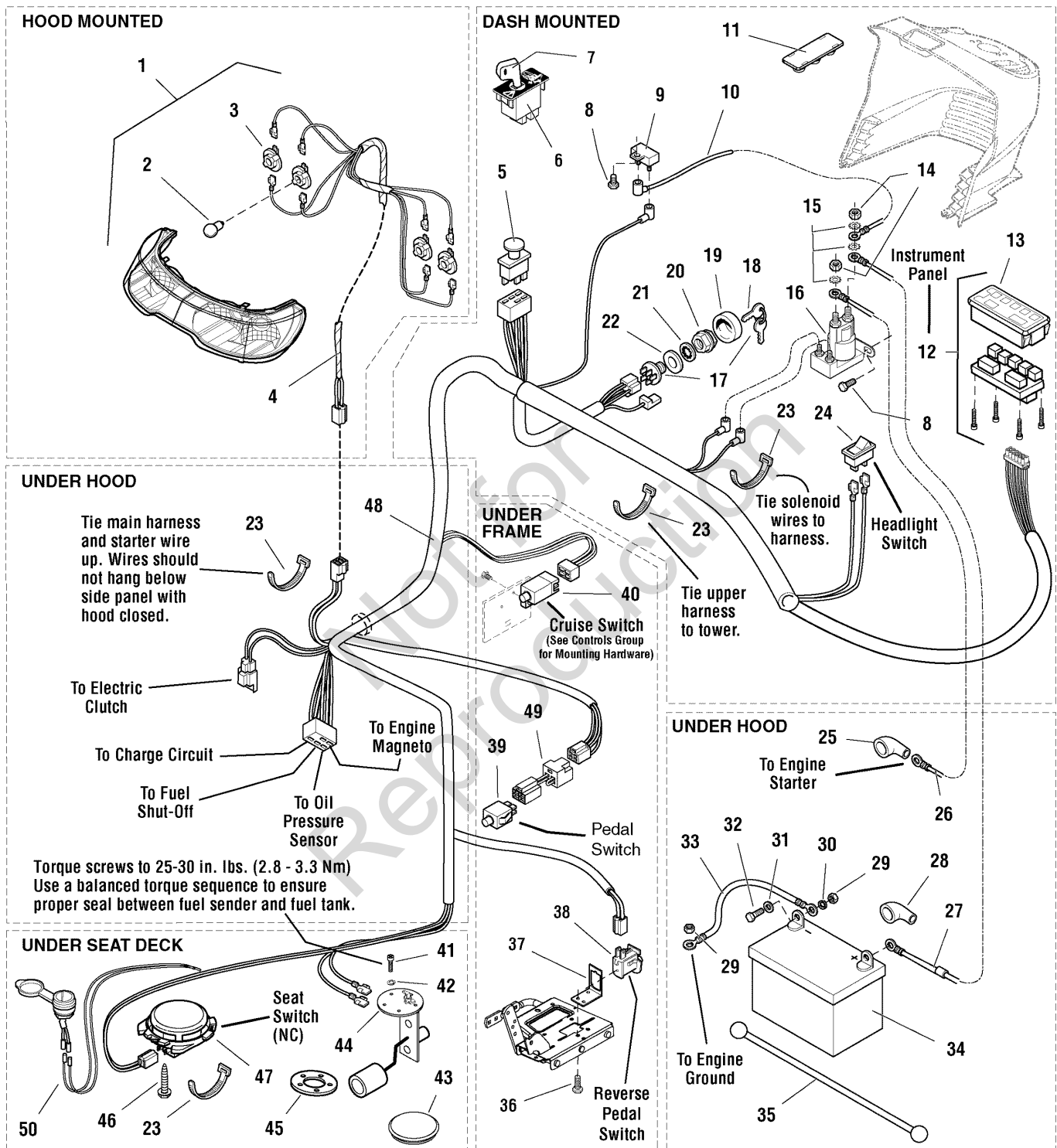
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest 2690603 - 1723H
 1695153 - Conquest 2690605 - 2723H
 1695154 - 1723H 2690656 - Conquest
 1695155 - 2723H
 2690598 - Conquest
 2690600 - Conquest

Electrical Group

986605

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690603 - 1723H
1695153 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
2690598 - Conquest	
2690600 - Conquest	

Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
40	1717050SM	1	SWITCH, Cruise Control, Grey, NO (Used on all models except CE/Export)
41	2860665SM	5	SCREW, Pan Head Torx, #10-32 x 1/2
42	1917365SM	5	LOCKWASHER, 3/16 #10
43	1722309SM	1	PLUG, Hole 3", Round
44	1686921SM	1	SENDER, Fuel Tank (Includes Ref. 45)
45	1685303SM	1	GASKET
46	1960536SM	2	CAPSCREW, Hex Washer Head Plastite, 1/4 x 1/2
47	1716368SM	1	SWITCH, Seat, Grey, NC
47	1718981SM	1	SWITCH, Seat, Grey, NC (CE/Export) (Used only on RMO/ACS Models)
48	1730192SM	1	HARNESS, Wiring
48	1733220SM	1	HARNESS, Wiring (CE/Export) (Used only on RMO/ACS Models)
49	1734025SM	1	WIRING ASSEMBLY, All Conditions Shutdown (CE/Export) (Used only on RMO/ACS Models)
50	1725302SM	1	12-VOLT OUTLET (CE/Export) (Used only on RMO/ACS Models)

Not for
Reproduction

Footnotes

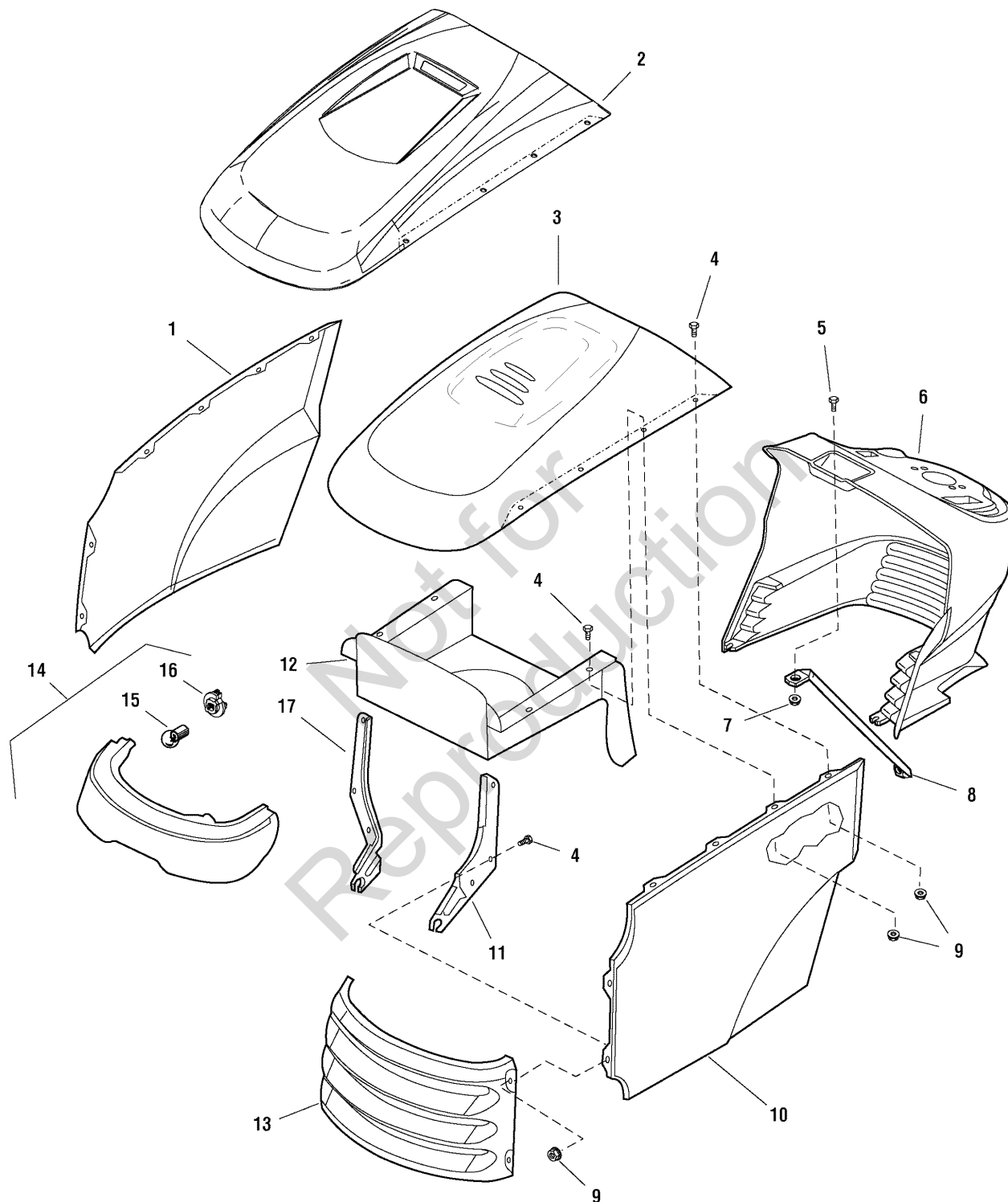
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690603 - 1723H
1695153 - Conquest	2690605 - 2723H
1695154 - 1723H	2690656 - Conquest
1695155 - 2723H	
2690598 - Conquest	
2690600 - Conquest	

Hood, Grille & Dash Group

986608

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Hood, Grille & Dash Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721804CSM	1	PANEL, RH Side
1	1721804DSM	1	PANEL, RH Side, Red
2	1728031DSM	1	HOOD, with Scoop, Red
3	1722110CSM	1	HOOD, with Louvers
4	1960295SM	12	CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8
5	1960392SM	1	SCREW, Phillips Head, #10-24 x 1/2
6	1687054SM	1	DASHBOARD, RMO, Black
6	1687055SM	1	DASHBOARD, RMO with Hydra Lift Slot, Black
7	1933896SM	1	NUT, Hex Nylock, #10-24
8	1723123SM	1	ROD, Dash Support
9	1930641SM	12	NUT, Hex Flange Lock, 1/4-20
10	1721803CSM	1	PANEL, LH Side
10	1721803DSM	1	PANEL, LH Side, Red
11	1721808ASM	1	HINGE, LH
12	1733457ASM	1	DUCT, Air Inlet
13	1721802CSM	1	GRILLE
13	1721802DSM	1	GRILLE, Red
14	1721810SM	1	HEADLIGHT ASSEMBLY (Includes Ref. Nos. 15 & 16)
15	1677371SM	4	BULB, Headlight
16	1723451SM	4	SOCKET, Headlight
17	1721809ASM	1	HINGE, RH

Footnotes

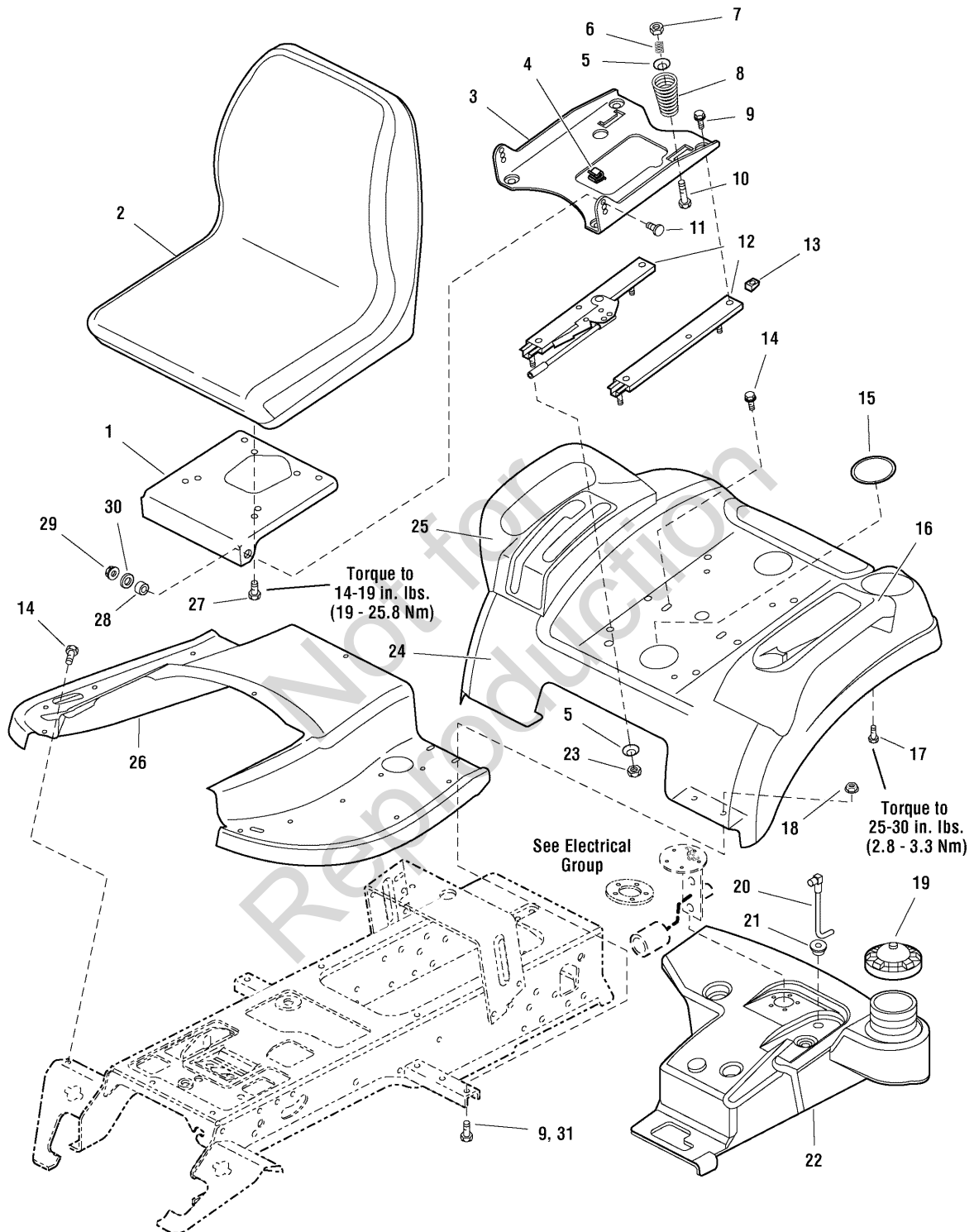
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Seat & Seat Deck Group

985909

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Seat & Seat Deck Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722129ASM	1	BRACKET, 1-5/8 x 1-3/4
2	1687199SM	1	SEAT, 18" Back
3	1722128ASM	1	SUPPORT, Seat
4	2172434SM	1	CLIP, Wire
5	1709256SM	2	WASHER, Spring, 5/16 x 1-1/4
6	1714263SM	2	SPRING, Compression
7	1919438SM	10	NUT, Hex Lock, ESNA Light, 5/16-18
8	1717051SM	2	SPRING, Compression
9	1930591SM	8	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4
10	1931339SM	2	CARRIAGE BOLT, 5/16-18 x 2
11	1931350SM	2	CARRIAGE BOLT, 3/8-16 x 1
12	1722356SM	1	SLIDE, Seat
13	1935255SM	4	NUT, Speed, 5/16-18, Lug Type
14	1930601SM	4	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 5/8
15	1722309SM	2	PLUG, Plastic
16	1729711SM	1	POD, with Cup Holder, LH
17	2860664SM	8	CAPSCREW, Hex Washer Head, 1/4-20 x 5/8
18	1931277SM	4	NUT, Hex Flange Whiz Lock, 5/16-18
19	1715917SM	1	CAP, Gas
20	1722340SM	1	TUBE & ELBOW ASSEMBLY
21	1654930SM	1	BUSHING, 3/8 x 9/16 x 5/8, Rubber
22	1722432SM	1	TANK, Fuel
23	1960636SM	8	NUT, Hex KEPS, 5/16-18
24	1722106CSM	1	DECK, Seat, Orange
24	1722106DSM	1	DECK, Seat, Red
25	1722108SM	1	POD, RH with 2 Slots
26	1722105CSM	1	TUNNEL, Orange
26	1722105DSM	1	TUNNEL, Red
27	1960667SM	4	SCREW, Hex Flange Whiz Lock, 5/16-18 x 1
28	1663752SM	2	SPACER, 25/64 x 5/8 x 3/16, Hardened
29	1930645SM	2	NUT, Hex Flange Two-Way Lock, 3/8-16
30	1924940SM	2	WASHER, 3/8
31	1930595SM	4	SCREW, Taptite 5/16-18 x 1-1/4

Footnotes

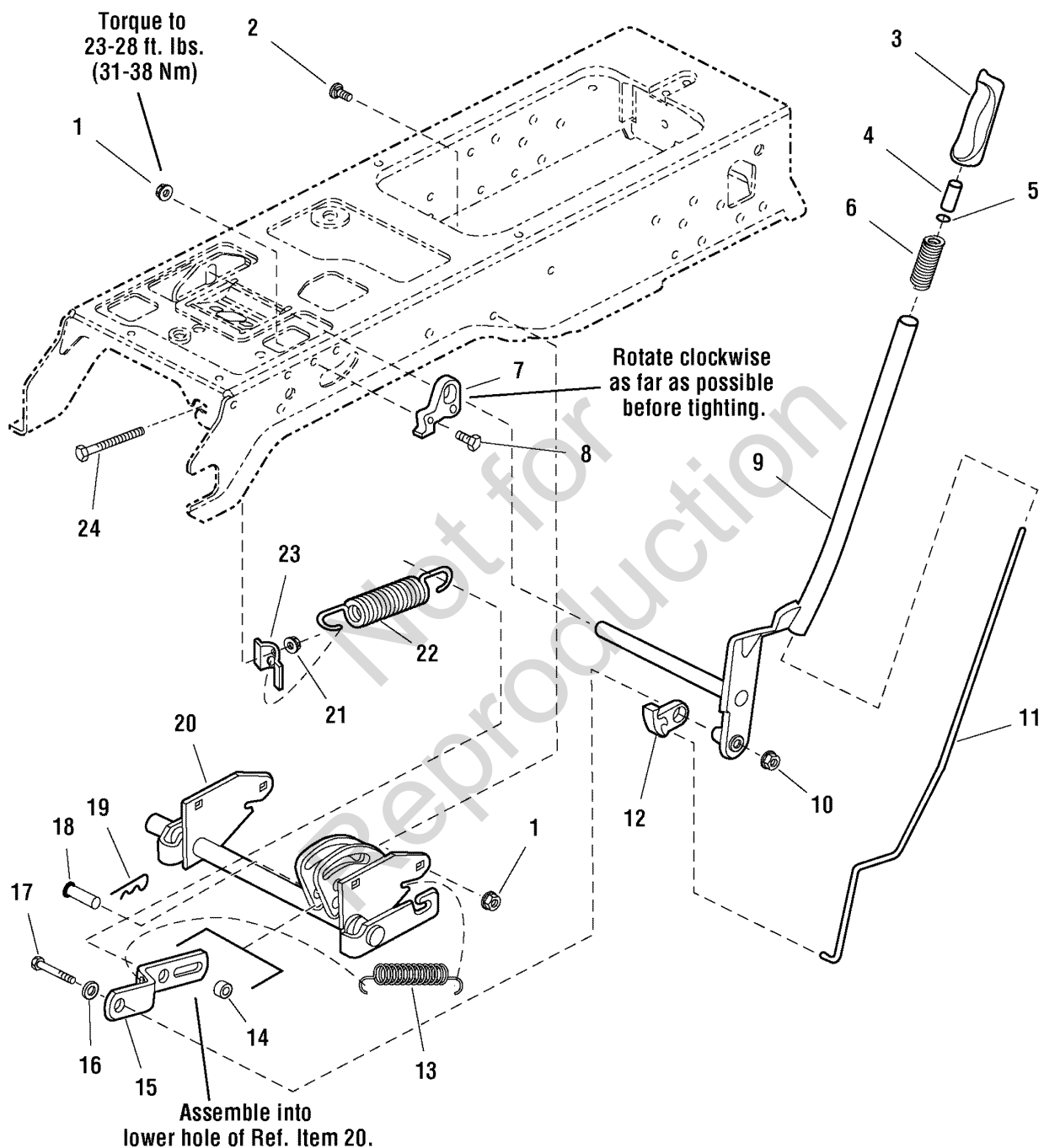
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Lift Group - Manual Lift

985894

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Lift Group - Manual Lift

REF NO	PART NO.	QTY.	DESCRIPTION
1	1927557SM	2	NUT, Hex Whiz Lock Flange, 5/16-18, Large, Black
2	1931333SM	4	CARRIAGE BOLT, 5/16-18 x 3/4
3	1722291SM	1	GRIP, Lift Lever
4	1723124SM	1	BUTTON, Red Nylon, for 1/4 Rod
5	1960674SM	1	NUT, Push
6	1723321SM	1	SPRING, Compression, Lift Lever
7	1721581SM	1	QUADRANT, Lift, Powdered Metal
8	1926149SM	2	CAPSCREW, Hex Head, 5/16-18 x 1, G8, Black
9	1721712ASM	1	LEVER ASSEMBLY, Lift
10	1960636SM	5	NUT, Hex KEPS, 5/16-18
11	1722482SM	1	ROD, Latch
12	1722112SM	1	LOCK, Lift, Powdered Metal
13	2156302SM	1	SPRING, Extension
14	1723163SM	1	SPACER, 1/2 x 3/4 x 23/32
15	1723795ASM	1	BAR, Lift, 9-7/8 Long
16	1919381SM	1	WASHER, 5/16, Black
17	1921160SM	1	CAPSCREW, Hex Head, 5/16-18 x 2-1/4
18	1722819SM	1	PIN, Flat Head Drilled, 1/2 x 2-1/8 Long
19	1960033SM	1	CLIP, Hair Pin, 2-9/16 Long
20	1727436ASM	1	SHAFT ASSEMBLY, Lift
21	1935255SM	1	NUT, Speed, 5/16-18, Lug
22	1675232SM	1	SPRING, Compression
23	1723499SM	1	RETAINER, Spring Flat
24	1722357SM	1	CAPSCREW, Hex Washer Head, 5/16-18 x 4-1/2

Footnotes

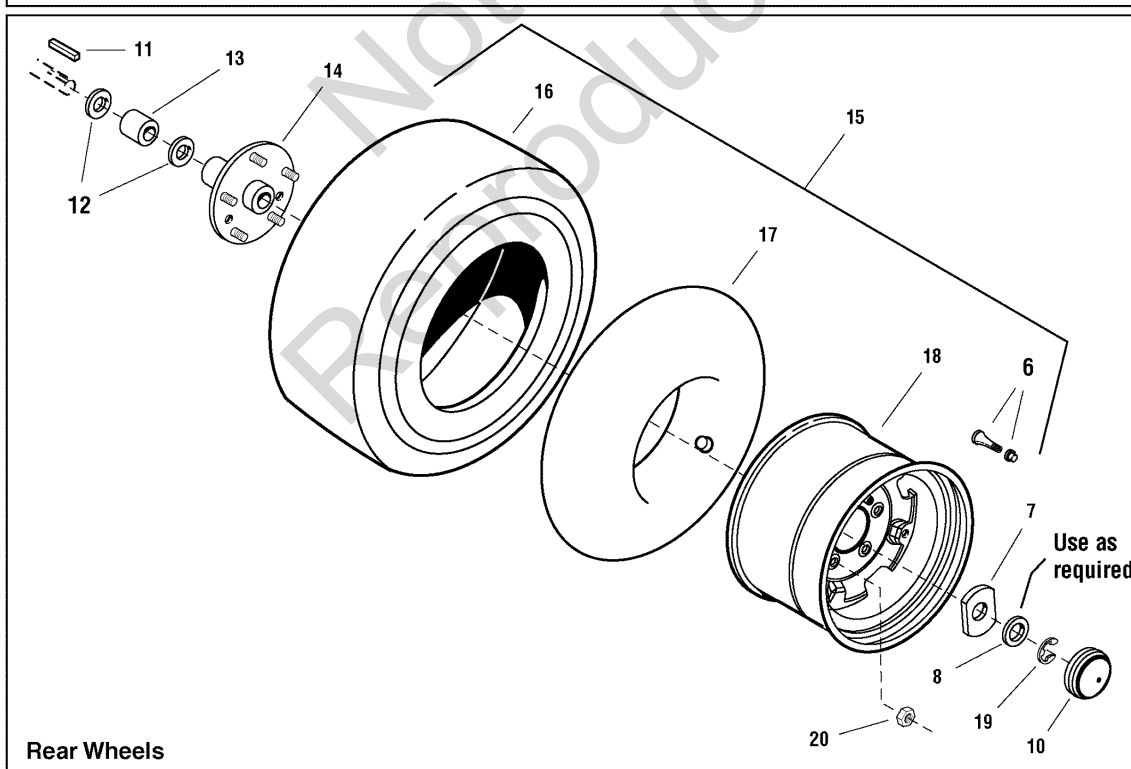
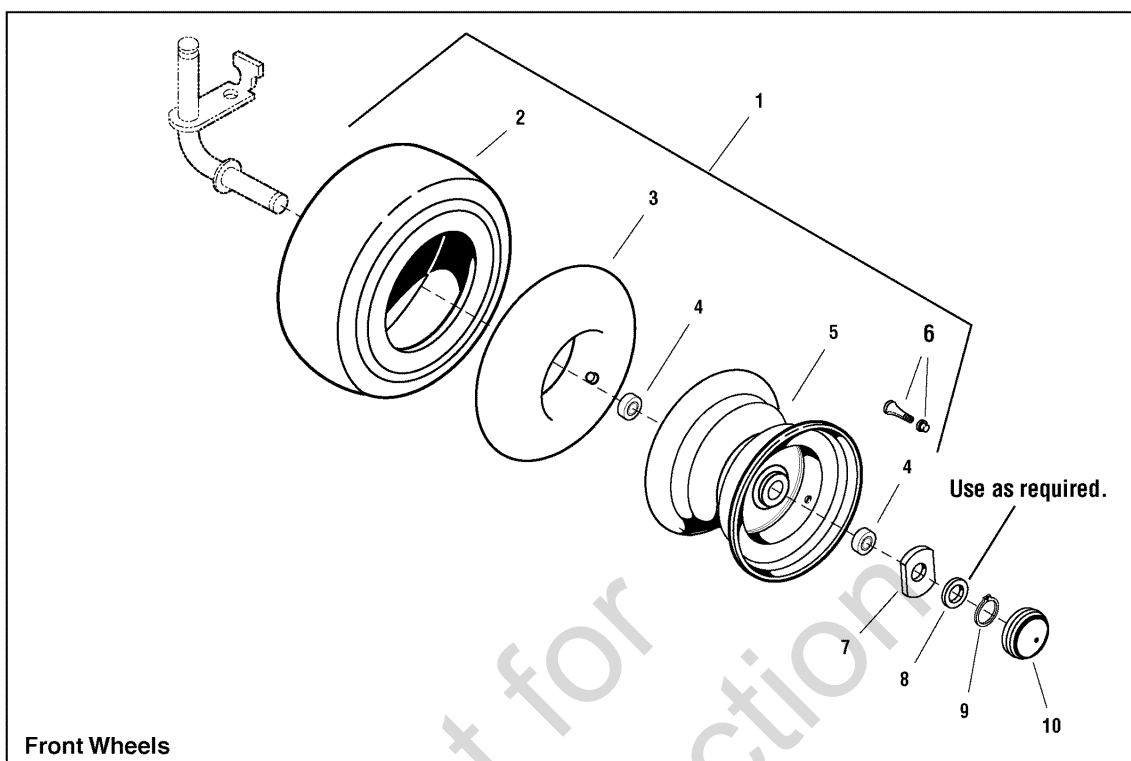
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Wheels & Tires Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

W986613



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Wheels & Tires Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722305SM	2	WHEEL & TIRE ASSEMBLY, Front, (Includes Ref. Nos. 2, 3, 4, 5 & 6)
2	1722833SM	2	TIRE, 16 x 6-1/2 - 8 Super Turf, Front
3	2164247SM	2	TUBE, Tire 16 x 6-1/2 - 8, Front
4	1717056SM	4	BEARING, Ball
5	1722834SM	2	WHEEL, 5 3/8 x 7-15/16, Front
6	2172353SM	4	VALVE STEM & CAP ASSEMBLY
7	1722726SM	8	WASHER, Special, 1 x 2-1/2
8	1919394SM	4	WASHER
9	2832577SM	6	RING, Shaft
10	1722676SM	4	CAP, Hub Grey, 2-23/64
11	2105337SM	2	KEY, HI PRO, 1/4 x 2
12	2860200SM	4	WASHER
13	1723112SM	2	SPACER, 1-1/16 x 1-1/2 x 1-23/32, Black
14	1721400SM	2	PLATE & HUB ASSEMBLY, Rear Wheel w/Studs
15	1722766SM	2	WHEEL & TIRE ASSEMBLY, Rear 23" (Includes Ref. Nos. 6, 16, 17 & 18)
16	1722830SM	2	TIRE, 23 x 10-1/2 - 12 Super Turf, Rear
17	2157638SM	2	TUBE, Tire 23 x 10-1/2 - 12, Rear
18	1722831SM	2	WHEEL, 7 x 12, Rear
19	2834712SM	2	RING, Shaft
20	2177725SM	10	NUT, Hex 7/16-20, For Wheel Bolt

Footnotes

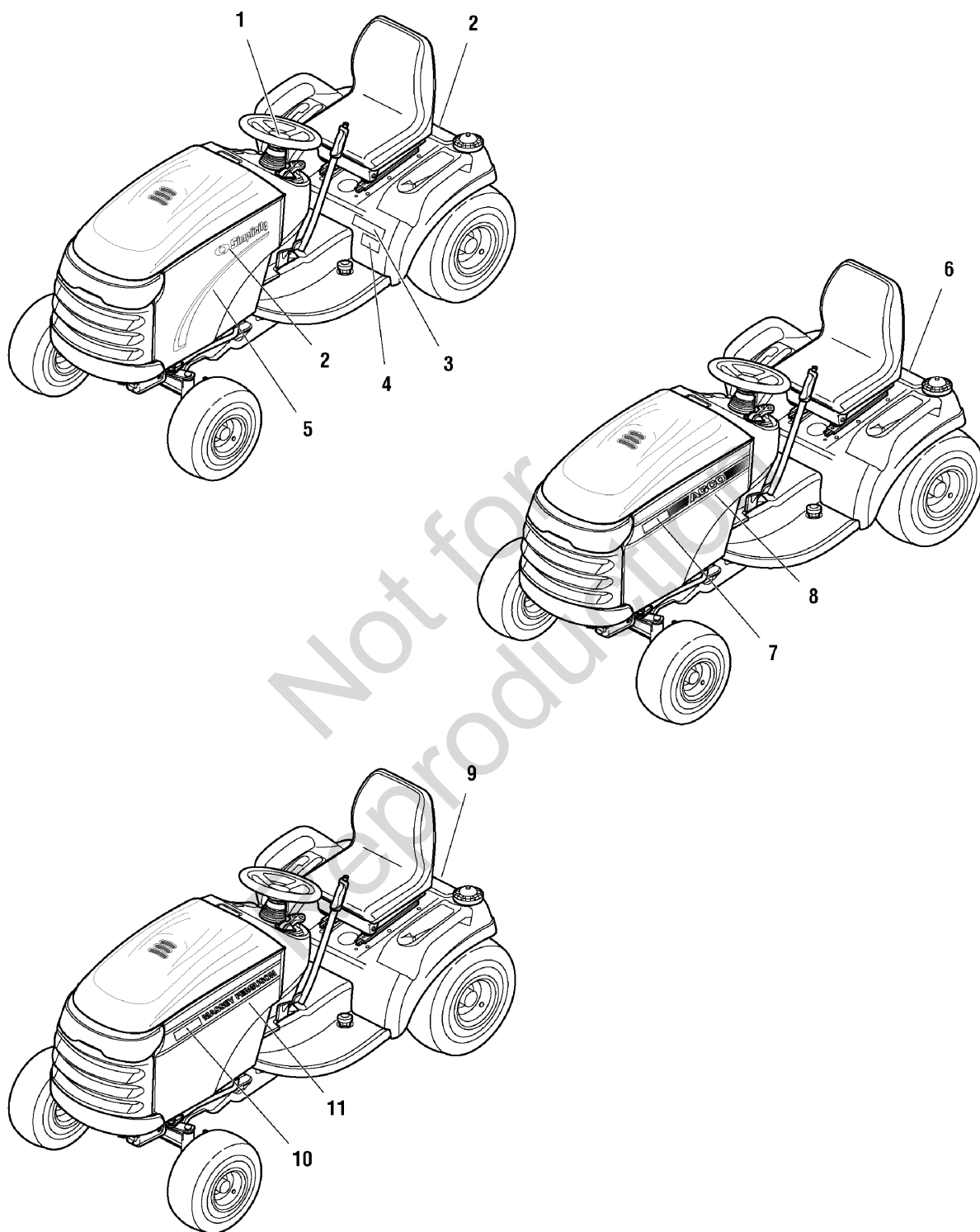
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Decals Group - Brand & Model

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

B986613



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Decals Group - Brand & Model

REF NO	PART NO.	QTY.	DESCRIPTION
1	1717692SM	2	DECAL, ICON Simplicity, Orange
1	1731418SM	1	DECAL, ICON Simplicity, Orange
2	1722551SM	3	DECAL, Simplicity, Silver & Blue w/Icon
3	1722820SM	1	DECAL, Conquest, Silver & Blue
4	1722549SM	1	DECAL, 16HP, Silver On Clear
4	1722779SM	1	DECAL, 18HP, Silver
4	1722780SM	1	DECAL, 20HP, Silver
4	1730206SM	1	DECAL, 21HP, Silver
4	1722781SM	1	DECAL, 23HP
5	1722773SM	1	DECAL, Hood Stripe, RH, Simplicity, Blue & Silver
5	1722774SM	1	DECAL, Hood Stripe, LH, Simplicity, Blue & Silver
6	1708926SM	1	DECAL, AGCO, Logo Black, Chrome, Orange
7	1722795SM	2	DECAL, 1716, Gray, AGCO
7	1722796SM	2	DECAL, 1718, Gray, AGCO
7	1722797SM	2	DECAL, 1720, Gray, AGCO
7	1730209SM	1	DECAL, 1721, AGCO
8	1722817SM	1	DECAL, Hood Stripe, LH, AGCO
8	1722818SM	1	DECAL, Hood Stripe, RH, AGCO
9	1714363SM	1	DECAL, Massey Ferguson Logo, 3 Triangles
10	1722801SM	2	DECAL, 2716, Black, Massey Ferguson
10	1722802SM	2	DECAL, 2718, Black, Massey Ferguson
10	1722803SM	2	DECAL, 2720, Black, Massey Ferguson
10	1730207SM	2	DECAL, 2721, Massey Ferguson
10	1728113SM	2	DECAL, 2723, Massey Ferguson
11	1722815SM	1	DECAL, Hood Stripe, LH, Massey Ferguson
11	1722816SM	1	DECAL, Hood Stripe, RH, Massey Ferguson
11	1727783SM	1	DECAL, Hood Stripe, LH, Massey Ferguson
11	1727784SM	1	DECAL, Hood Stripe, RH, Massey Ferguson

Footnotes

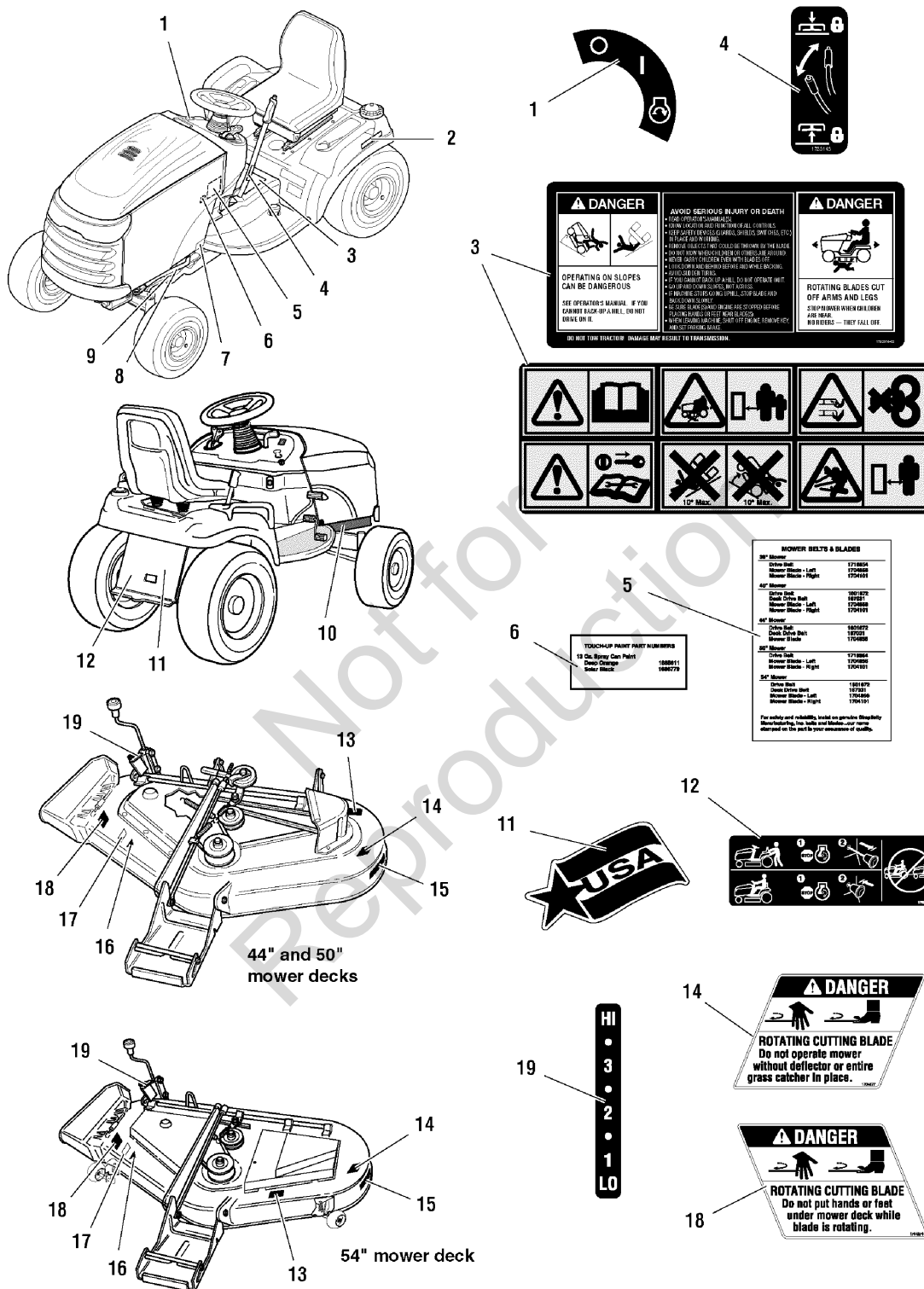
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Decals Group - Safety & Common

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

C986613



The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

Decals Group - Safety & Common

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722806SM	1	DECAL, Ignition Switch Symbols, White/Black
2	1718025SM	1	DECAL, Automatic Control Traction
3	1722814SM	1	DECAL, Tunnel Cover, Danger Slopes/Blades
3	1734027SM	1	DECAL, Tunnel Cover, Danger Slopes/Blades, (Export)
3	1726923SM	1	DECAL, Tunnel Cover
4	1723143SM	1	DECAL, Lift Lever Symbols
5	1725158SM	1	DECAL, Drive Belts, Mower Blades (38 Tooth Sprocket Mower)
5	1727014SM	1	DECAL, Drive Belts, Mower Blades
6	1720454SM	1	DECAL, Touch Up Paint, Deep Orange
6	1725072SM	1	DECAL, Touch-Up Paint, Red
7	1723296SM	2	DECAL, Protective Sticker
8	*	1	LABEL, Decibel, Power Mass
9	*	1	DECAL, I.D. Plate
10	*	1	DECAL, Patent
11	1708927SM	1	DECAL, USA Logo Stars & Stripe
12	1723160SM	1	DECAL, Transmission Release Valve
13	*	1	DECAL, I.D. Plate
14	1704276SM	1	DECAL, Danger Do Not Put Hands/Feet in Mower
15	1722771SM	1	DECAL, Free Floating Mower, Silver
16	*	1	DECAL, OPEI Certified
17	1722789SM	1	DECAL, 44", Silver on Black with Stripe
17	1722790SM	1	DECAL, 50", Silver on Black with Stripe
17	1722791SM	1	DECAL, 54", Silver on Black with Stripe
18	1704277SM	1	DECAL, Danger Do Not Operate without Deflector
19	1721197SM	1	DECAL, Height of Cut

Footnotes

Note* Not a service part.

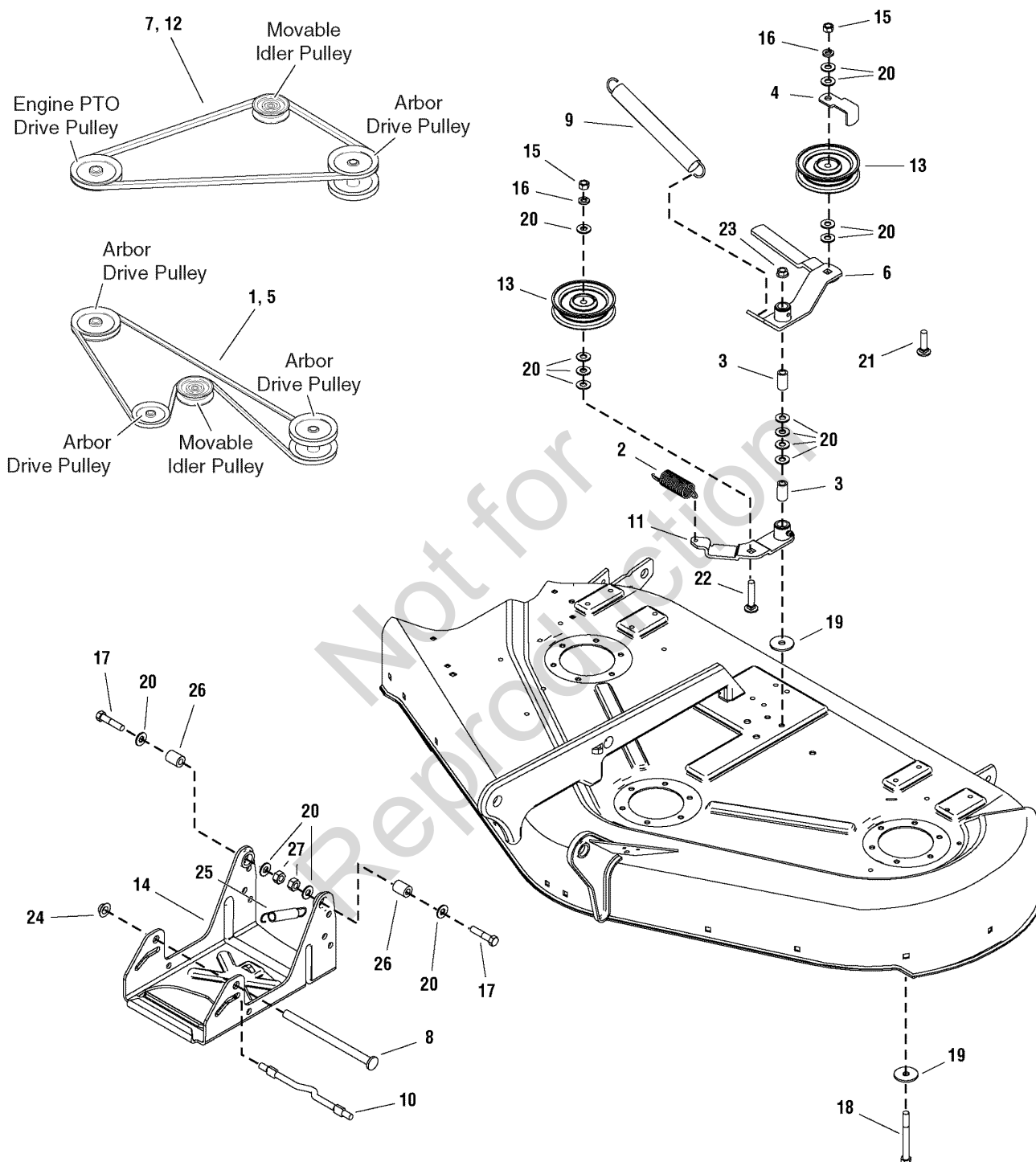
The above parts group applies to the following Mfg. Nos.:

1695152 - Conquest	2690600 - Conquest
1695153 - Conquest	2690603 - 1723H
1695154 - 1723H	2690605 - 2723H
1695155 - 2723H	2690656 - Conquest
1695226 - Conquest	
2690598 - Conquest	

44" & 50" Mower Deck - Clutch & Support Group

987579

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

44" & 50" Mower Deck - Clutch & Support Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1601672SM	1	V BELT, HA 61.10 (Used only on 44" Mower)
2	1656936SM	1	SPRING, Extension
3	1674669SM	2	SPACER, Case Hard
4	1677135ASM	1	GUARD, Belt
5	1703836SM	1	V BELT, Arbor Drive 50 (Used only on 50" Mower)
6	1704658SM	1	LEVER ASSEMBLY, Idler w/Bushings & Fitting
7	1707740SM	1	V BELT, Mower Drive 50 (Used only on 50" Mower)
8	1713578SM	1	ROD
9	1715435SM	1	SPRING, Extension
10	1715759SM	1	ROD
11	1718561SM	1	LEVER ASSEMBLY, Idler w/Bushings & Fitting
12	1721532SM	1	BELT, 83.1 (Used only on 44" Mower)
13	1724387SM	2	PULLEY, Idler
14	1733717ASM	1	HITCH, Mower 44, 50"
15	1916950SM	2	NUT, Hex 3/8-16 NC-2B
16	1916965SM	2	LOCKWASHER, Spring 3/8
17	1922606SM	2	CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8
18	1923938SM	1	CAPSCREW, Hex Head 3/8-16 x 3-1/2 G5
19	1924356SM	2	WASHER, 3/8
20	1924940SM	14	WASHER, 3/8
21	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
22	1960315SM	1	CARRIAGE BOLT, 3/8-16 x 2 G5
23	1960339SM	1	NUT, Hex Flange 3/8-16 Machine Lock
24	1960519SM	1	NUT, Push
25	2156302SM	1	SPRING, Extension
26	1733068SM	2	SPACER
27	2860681SM	2	NUT, Hex Toplock Spiral Lock Flange 3/8-16

Footnotes

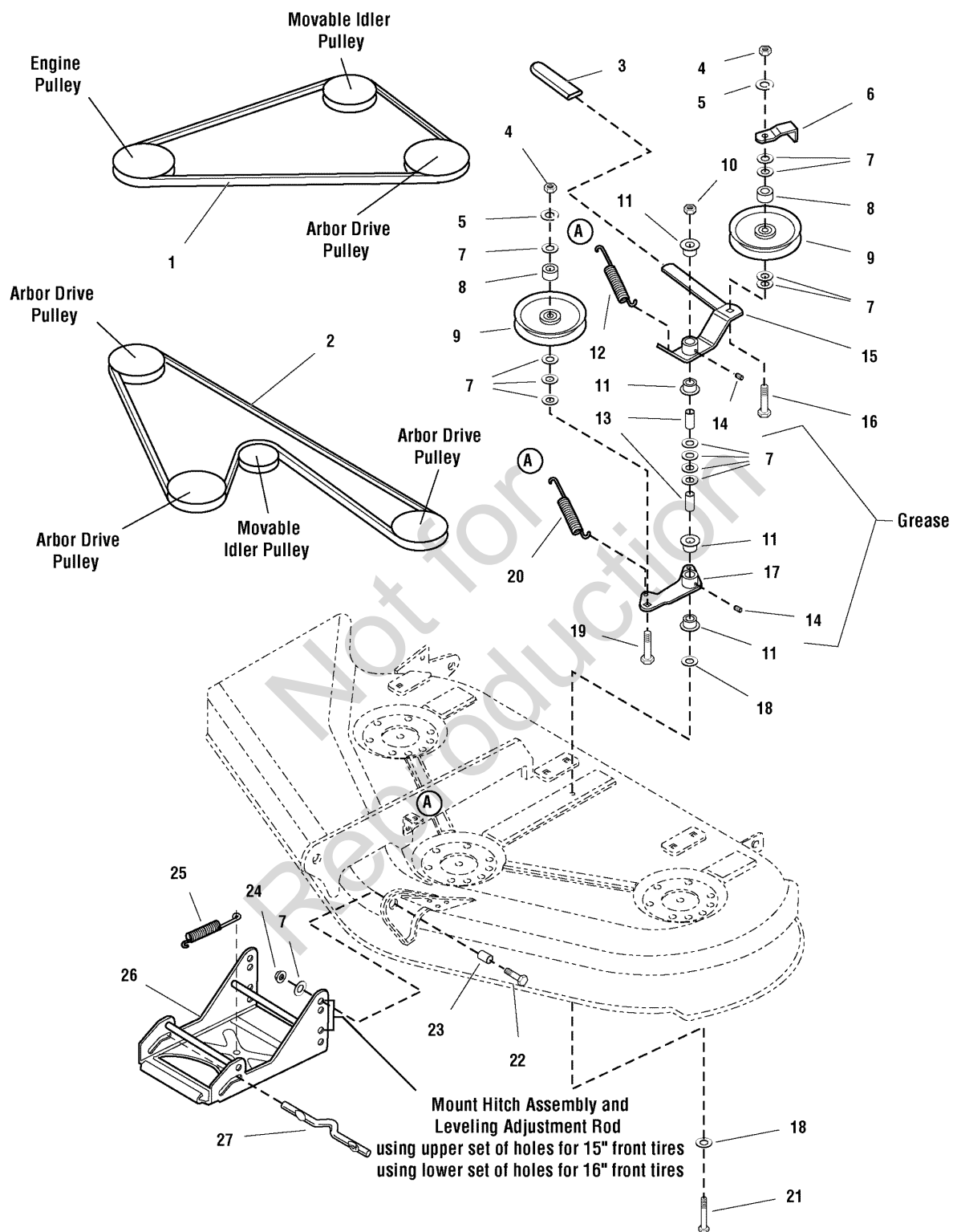
The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

44" Mower Deck - Belt, Idler Arm & Hitch

986945

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Belt, Idler Arm & Hitch

REF NO	PART NO.	QTY.	DESCRIPTION
1	1601672SM	1	V-BELT, Mower Drive
2	1721532SM	1	V-BELT, Arbor Drive
3	1665835	1	GRIP, Lever
4	1916950SM	2	NUT, Hex, 3/8-16
5	1916965SM	2	WASHER, Lock, 3/8
6	1677135ASM	1	BELT STOP, Idler
7	1924940SM	14	WASHER, 3/8
8	1666294SM	2	SPACER, 25/64 x 21/32 x 7/16, Powder Metal
9	1685150SM	2	PULLEY, Idler (Includes Ref. No. 8)
10	1960339SM	1	NUT, Hex Flange, 3/8-16, MAC Lock Large, Black
11	1676148SM	4	BUSHING, 5/8 x 3/4 x 13/32, Powder Metal
12	1715435SM	1	SPRING
13	1674669SM	2	SPACER, 25/64 x 5/8 x 1-1/8, Case Hardened
14	2812808SM	2	GREASE FITTING
15	1704658SM	1	LEVER ASSEMBLY, Idler (Includes Ref. Nos. 3, 11 & 14)
16	1960315SM	1	CARRIAGE BOLT, 3/8-16 x 2
17	1718561SM	1	LEVER ASSEMBLY, Idler Arm (Includes Ref. Nos. 11 & 14)
18	1924356SM	2	WASHER, 3/8, Black
19	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
20	1656936SM	1	SPRING
21	1923938SM	1	CAPSCREW, Hex Head, 3/8-16 x 3-1/2
22	1921968SM	2	CAPSCREW, Hex Head, 3/8-16 x 1-3/8
23	2157081SM	2	SPACER, 3/8 x 3/4 x 1/2
24	2860681SM	2	NUT, Hex Toplock Spiralock Flange, 3/8-16
25	2156302SM	1	SPRING
26	1707432ASM	1	HITCH ASSEMBLY
27	1715759SM	1	ROD, Latch

Footnotes

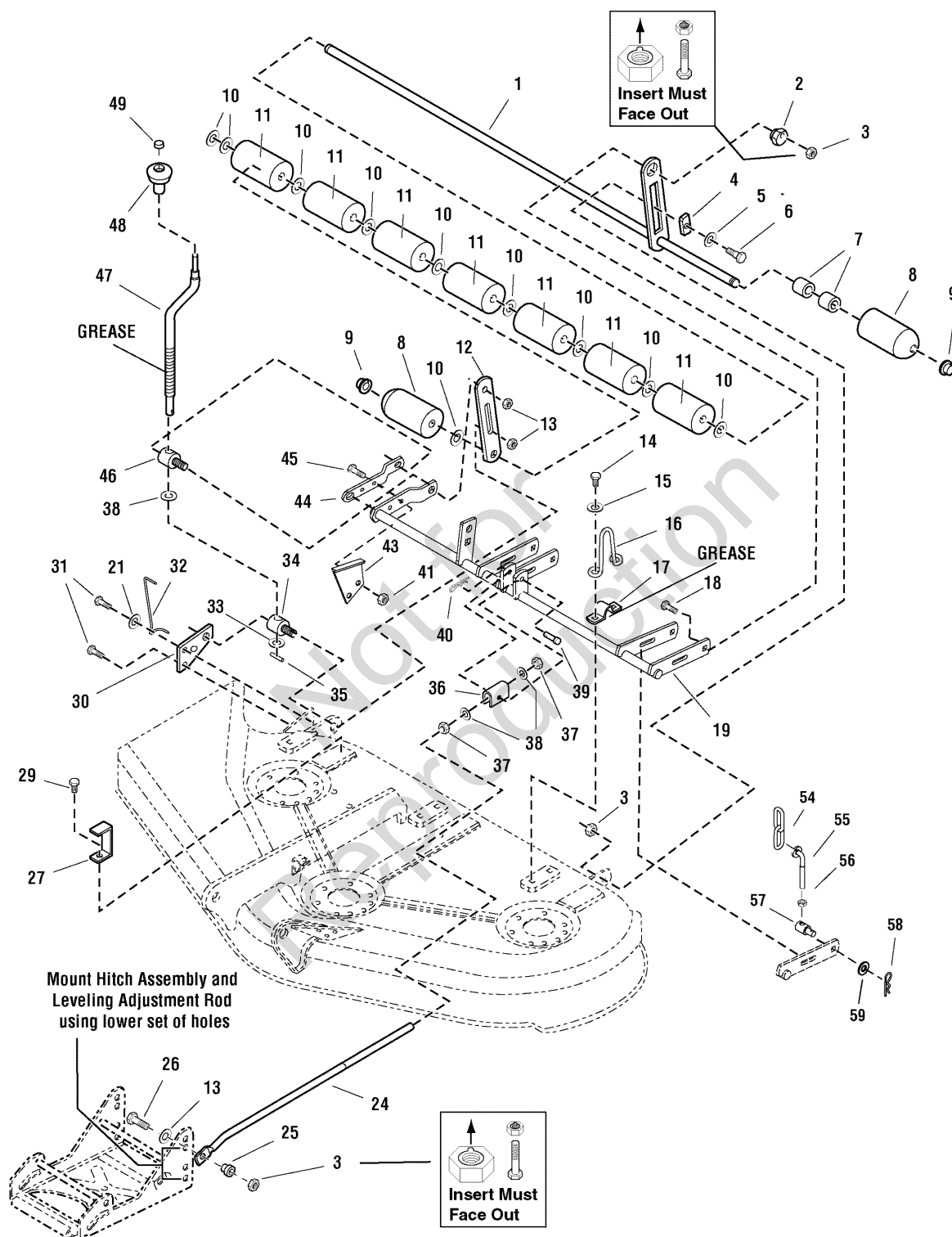
The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Height Adjustment & Roller Bar

B985974

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
1	1685443SM	1	SHAFT ASSEMBLY, Roller, 44", (Includes Ref. Nos. 7 & 9)
2	1704082SM	1	NUT, Adjuster
3	2860681SM	3	NUT, Hex Aluminum Insert Lock, 3/8-16
4	1677507SM	1	SLIDE
5	1924361SM	1	WASHER, Plain, 1/2
6	2172622SM	1	BOLT, Shoulder, 3/8-16
7	1602946SM	2	SPACER, 25/64 x 13/16 x 13/16, Steel, Black
8	1722036SM	2	ROLLER, Rounded, 2-1/2 Long
9	1960520SM	2	NUT, Push
10	1924366SM	10	WASHER, Plain, 1-1/4
11	1668513SM	7	ROLLER
12	1704074ASM	1	BAR, Roller
13	1930644SM	2	NUT, Hex, Flange, Lock, 1/2-13
14	1664847SM	5	CAPSCREW, Hex Head Taptite, 5/16 -18 x 3/4
15	1924940SM	5	WASHER, 3/8
16	1722747SM	1	UP-STOP, 6-1/4 High, Black
17	1665374SM	3	STRAP, Mower Arm Assembly
18	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
19	1733521ASM	1	ARM ASSEMBLY, Mower
21	1919381SM	1	WASHER, 5/16, Black
24	1704093SM	1	ROD, Adjustment
25	1706644SM	1	SPACER, 3/8 x 3/4 x 15/16
26	1922606SM	1	CAPSCREW, Hex Head, 3/8-16 x 1-3/4
27	1722748ASM	1	BRACKET, Up-Stop, 6" Long
29	1664847SM	2	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4, Black
30	1704080ASM	1	PLATE, Mower Support
31	1931202SM	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4
32	1704114SM	1	INDICATOR, Cutting Height
33	1704097SM	1	WASHER, Detent
34	1704086SM	1	TRUNNION
35	2816001SM	1	PIN, Roll, 1
36	1704081ASM	1	TRUNNION
37	1913744SM	2	NUT, Hex, Jam, 1/2-13
38	1960170SM	3	WASHER, 33/64
39	2118053SM	1	PIN, Clevis
40	1960074SM	3	CLIP, Hair Pin
41	1931277SM	2	NUT, Whiz Lock 5/16-18
43	1704116ASM	1	BRACKET, Cutting Height
44	1704083ASM	1	ARM, Rear, Mower, RH
45	1921977SM	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
46	1704087SM	1	TRUNNION, Threaded
47	1719901SM	1	CRANK, Cutting Height
48	1714084SM	1	KNOB, Height Crank

Footnotes

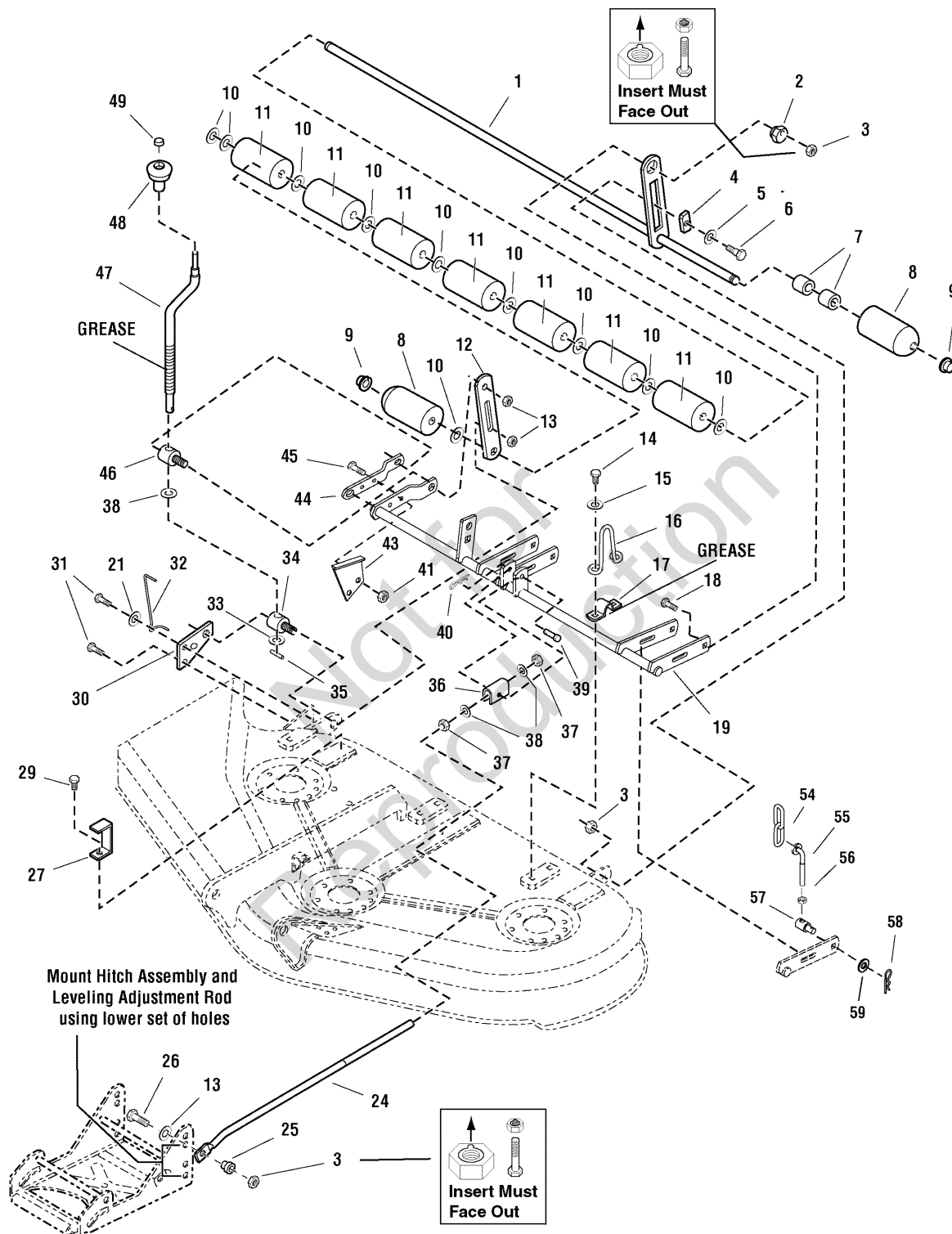
The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Height Adjustment & Roller Bar

B985974

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
49	1960093SM	1	PAL NUT
54	1731383ASM	1	CHAIN, 2-Link
55	1731384SM	1	ROD, Height Adjustment
56	1920161SM	1	NUT, Hex Jam
57	1731382SM	1	TRUNNION
58	1960074SM	1	CLIP, Hair Pin
59	1924940SM	1	WASHER, 3/8

Not for
Reproduction

Footnotes

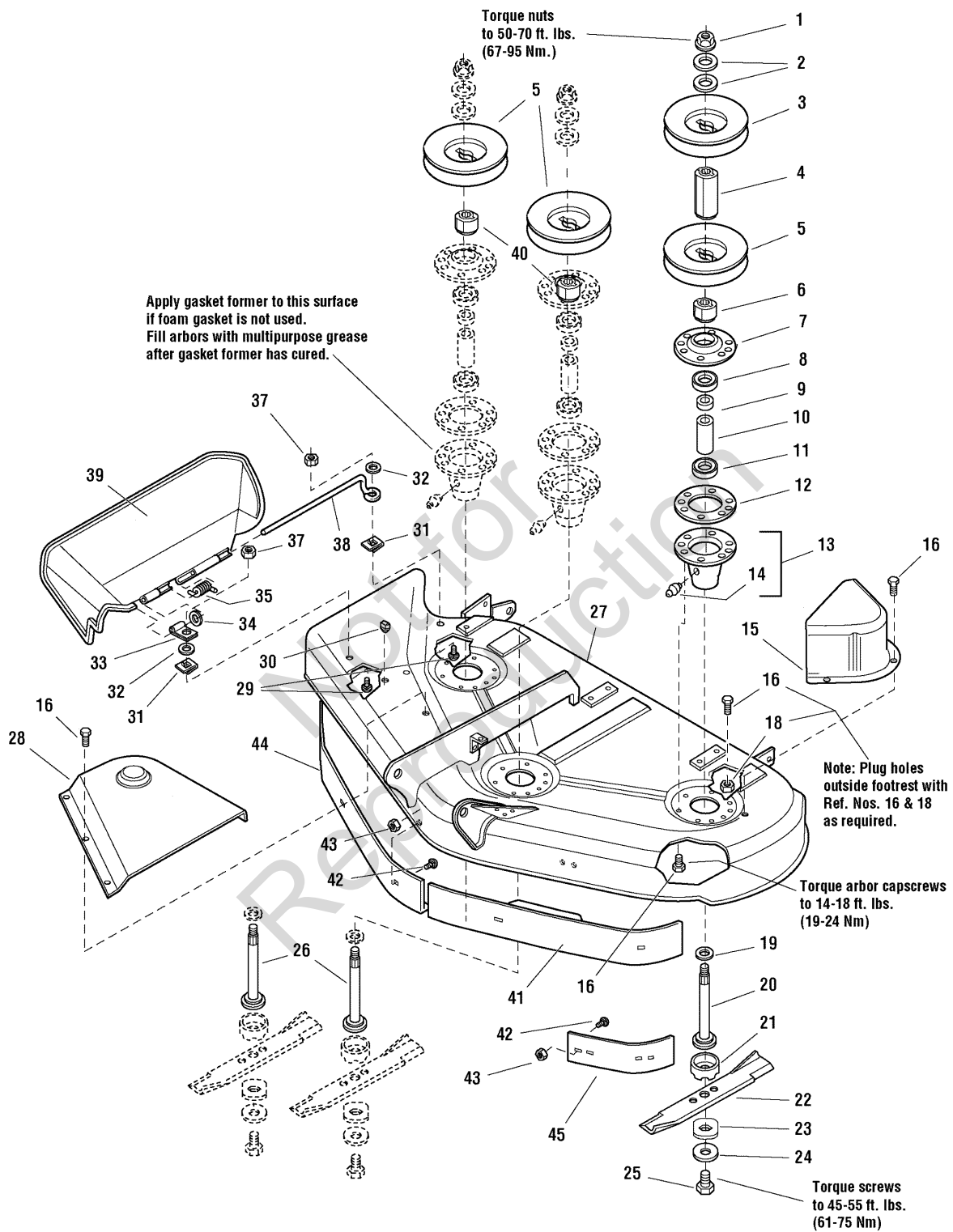
The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Housing, Arbors & Blades

985971

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, Hex Flange, 9/16-18
2	1713675SM	6	WASHER, Bellevilled, 9/16
3	1713161SM	1	PULLEY, 4-1/2 O.D.
3	1713091SM	1	PULLEY, 5 O.D.
4	1713158SM	1	HUB, Double Pulley
5	1713098SM	3	PULLEY
6	1713533SM	1	HUB, Double Pulley
7	1655729ASM	3	COVER, Arbor Housing
8	2108202SM	3	BEARING, Ball, 3/4 x 1-3/4 x 5/8
9	1715724SM	3	SPACER, 21/32 x 3/4 x 5/8
10	1732544SM	3	SPACER, 11/16 x 5/32 x 2-11/16
11	1705897SM	3	BEARING, Ball, 11/16 x 1-9/16 x 15/32
12	1707335SM	3	GASKET, Foam
13	1713338ASM	3	HOUSING ASSEMBLY, Arbor Bottom, w/Lube Fitting (Includes Ref. No. 14)
14	1704314SM	3	FITTING, Grease
15	1720560ASM	1	COVER, Arbor
15	1732200ASM	1	COVER, Arbor without Ribs
16	1664847SM	29	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4
18	1931277SM	1	NUT, Hex Flange, 5/16,
19	1713619SM	3	WASHER, Bellevilled, 9/16, Black
20	1713612SM	1	SHAFT, Arbor (LH)
21	1713196SM	3	SHIELD, Grass, Lower
22	1704100ASM	3	BLADE, Mower, 16-1/8 (For 44" Deck)
23	1713089SM	3	WASHER, Hex, 11/16 x 2
24	1656916SM	3	WASHER, Spring 15/32, Black
25	2823471SM	3	CAPSCREW, Hex Head, 7/16-14 x 1
26	1713195SM	2	SHAFT, Arbor (Center & RH)
27	1685411SM	1	MOWER HOUSING ASSEMBLY, 44" Mower (Orange)
27	1687154SM	1	MOWER HOUSING ASSEMBLY, 44" Mower (Red)
28	1715673SM	1	COVER, Arbor
29	1931318SM	2	CARRIAGE BOLT, 1/4-20 x 7/8
30	1705115SM	1	PLUG, Hole
31	1960518SM	2	NUT, Push
32	1960353SM	2	WASHER, 1/4, Black
33	1704873SM	1	CLAMP
34	1919326SM	1	WASHER, 5/16, Black
35	7101082SM	1	SPRING
37	1920397SM	2	NUT, ESNA 1/4-20
38	1706709SM	1	ROD, Deflector, Front
39	1705449SM	1	DEFLECTOR, Plastic
40	1713197SM	2	HUB, Pulley, Center & RH
41	1716879ASM	1	BAFFLE, Anti-Blowout, LH (CE/Export)
42	1931333SM	2/8/1	CARRIAGE BOLT, 5/16-18 x 3/4, Black (CE/Export)

Footnotes

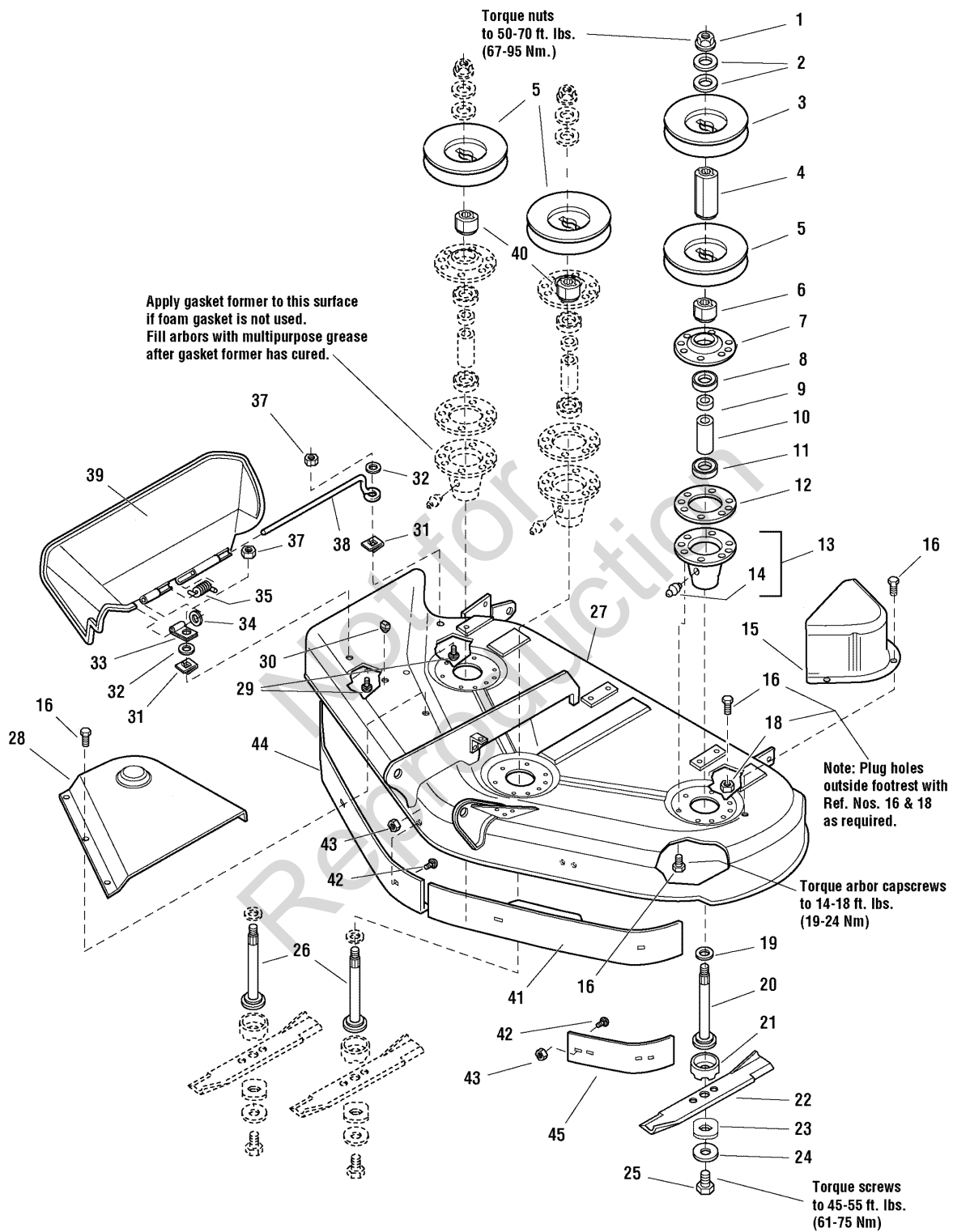
The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Housing, Arbors & Blades

985971

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

44" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
43	1927557SM	2/8/1	NUT, Hex Flange Whiz Lock, 5/16-18, Black (CE/Export)
44	1716878ASM	1	BAFFLE, Anti-Blowout, RH (CE/Export)
45	1724538ASM	1	BAFFLE, Blowout, 44" & 50"

Not for
Reproduction

Footnotes

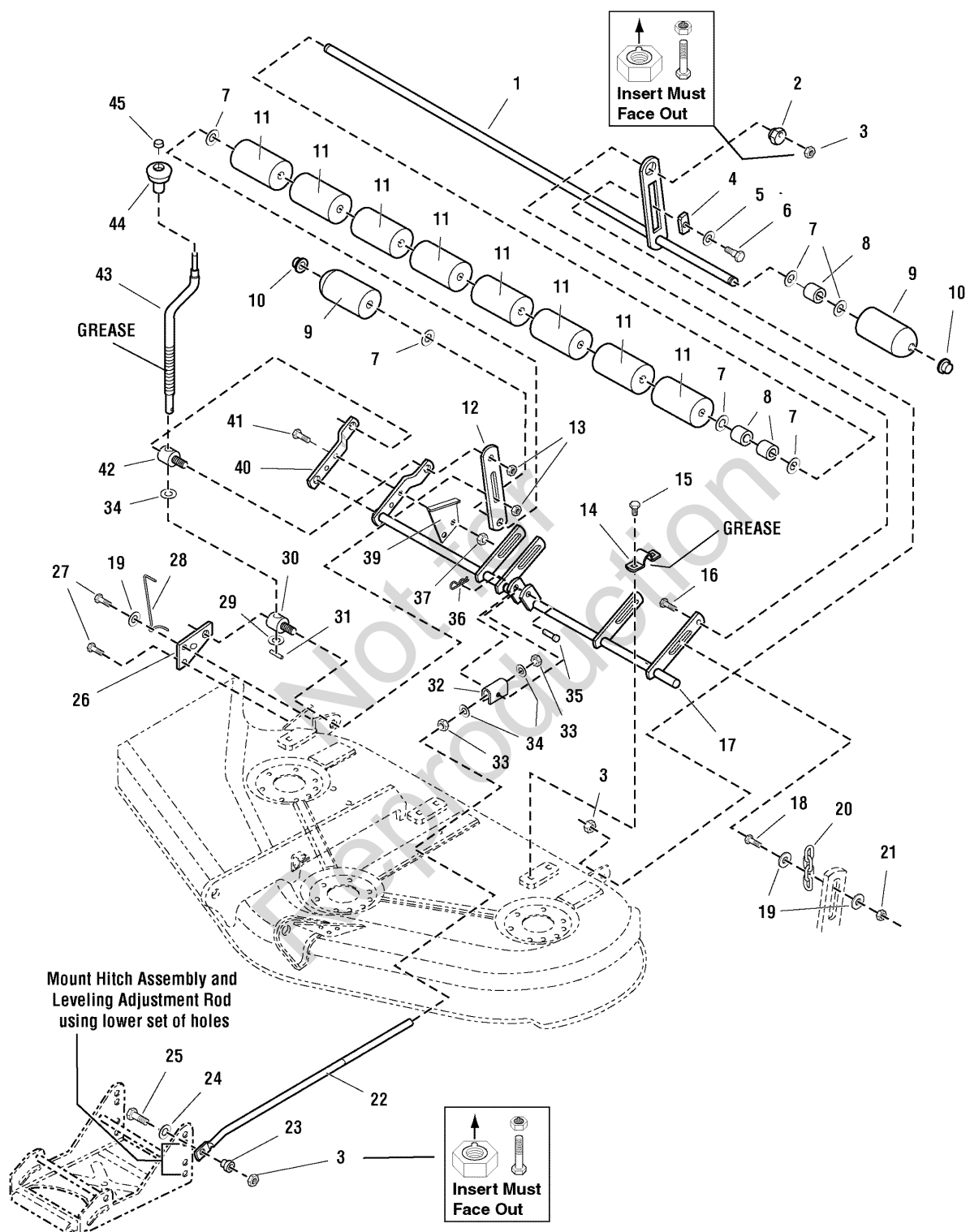
The above parts group applies to the following Mfg. Nos.:

1694038 - 44" Mower
1695028 - 44" Mower
2690598 - Conquest
2690656 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar

986020

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
1	1686687SM	1	SHAFT ASSEMBLY, Roller, 50", (Includes Ref. No. 10)
2	1704082SM	1	NUT, Adjuster
3	2860681SM	3	NUT, Hex Aluminum Insert Lock, 3/8-16
4	1677507SM	1	SLIDE
5	1924361SM	1	WASHER, Plain, 1/2
6	2172622SM	1	BOLT, Shoulder, 3/8-16
7	1924366SM	8	WASHER, Plain, 1 1/4
8	1709195SM	3	SPACER, 21/32 x 5/32 x 5/8
9	1722036SM	2	ROLLER, Rounded End
10	1960520SM	2	NUT, Push
11	1668513SM	8	ROLLER
12	1704074ASM	1	BAR, Roller
13	1930644SM	2	NUT, Hex Flange, 2 Way Lock, 1/2-13
14	1665374SM	3	STRAP, Mower Arm Assembly
15	1664847SM	6	CAPSCREW, Hex Head Taptite, 5/16 -18 x 3/4
16	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
17	1718828ASM	1	ARM ASSEMBLY, Mower
18	1930570SM	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4, G8, 1/2 Thread
19	1919381SM	5	WASHER, 5/16, Black
20	1708088ASM	2	CHAIN, 4 Link, 6 3/32 Long
21	1919438SM	2	NUT, Hex Lock ESNA Light, 5/16-18, Black
22	1722995SM	1	ROD, Adjustment
23	1706644SM	1	SPACER, 3/8 x 3/4 x 15/16
24	1924940SM	1	WASHER, 3/8
25	1922606SM	1	CAPSCREW, Hex Head, 3/8-16 x 1-3/4
26	1704080ASM	1	PLATE, Mower Support
27	1931202SM	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4
28	1704114SM	1	INDICATOR, Cutting Height
29	1704097SM	1	WASHER, Detent
30	1704086SM	1	TRUNNION
31	2816001SM	1	PIN, Roll, 1
32	1706645ASM	1	TRUNNION
33	1915726SM	2	NUT, Hex, Jam, 1/2-13
34	1960170SM	1	WASHER, 11/32
35	2118053SM	1	PIN, Clevis
36	1960074SM	1	CLIP, Hair Pin
37	1931277SM	2	NUT, Whiz Lock, 5/16-18
39	1704116ASM	1	BRACKET, Cutting Height
40	1704083ASM	1	ARM, Rear, Mower, RH
41	1921977SM	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
42	1704087SM	1	TRUNNION, Threaded
43	1719901SM	1	CRANK, Cutting Height
44	1714084SM	1	KNOB, Height Crank

Footnotes

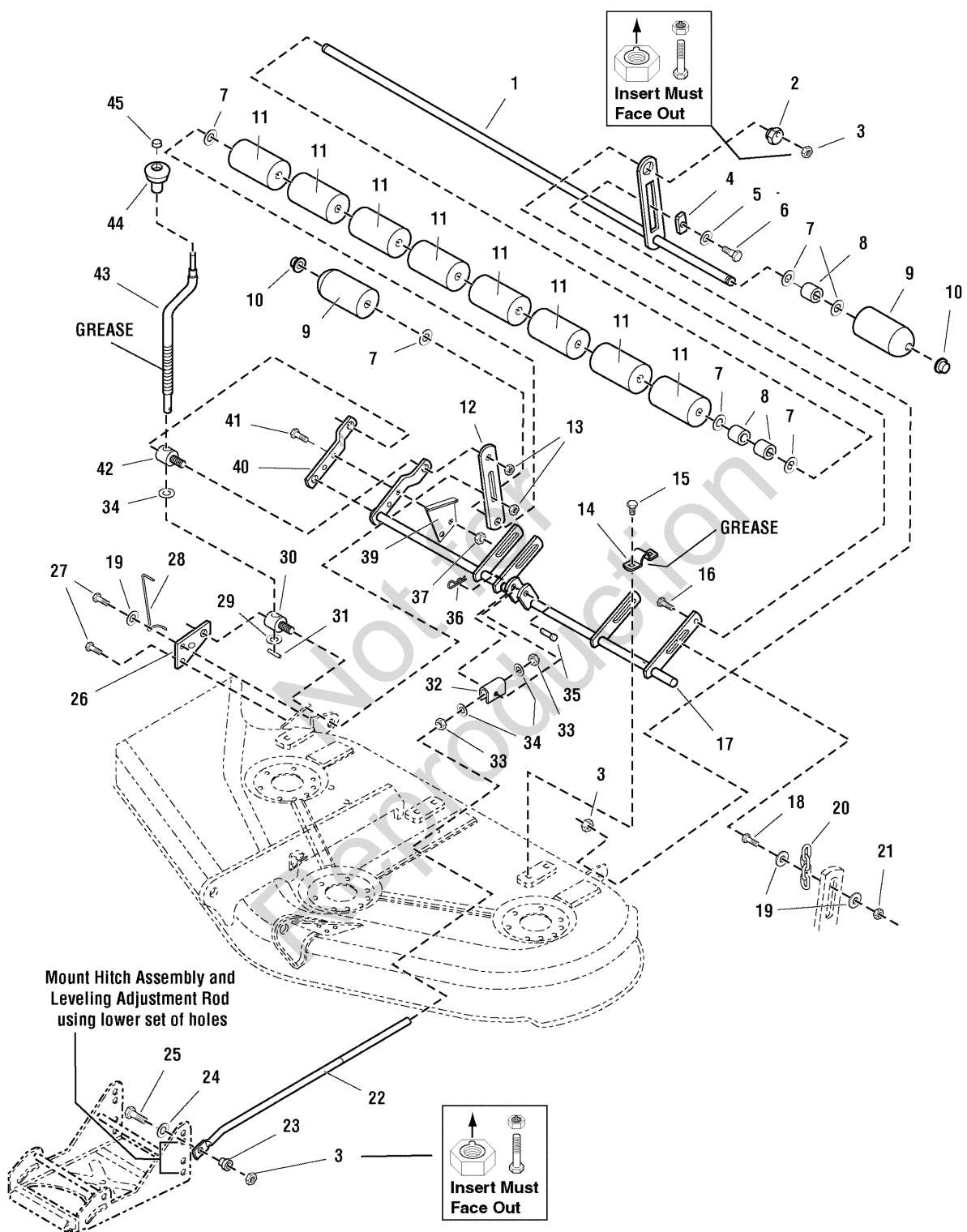
The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Height Adjustment & Roller Bar

986020

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
45	1960093SM	1	PAL NUT

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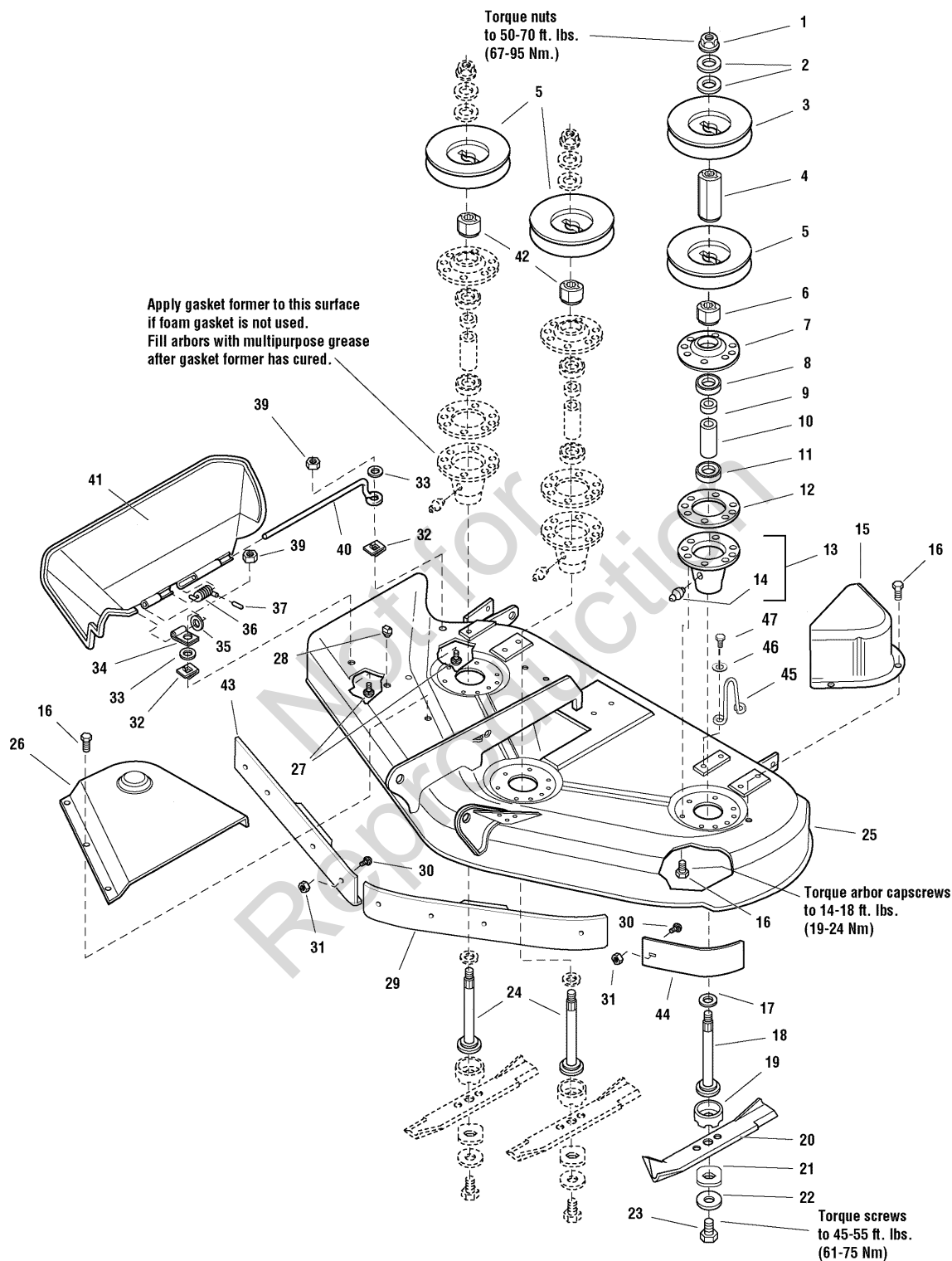
The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

985972

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, Hex Flange, 9/16-18
2	1713675SM	6	WASHER, Bellevilled, 9/16
3	1713161SM	1	PULLEY
4	1713158SM	1	HUB, Double Pulley
5	1713098SM	3	PULLEY
6	1713533SM	1	HUB, Double Pulley
7	1655729ASM	3	COVER, Arbor Housing
8	2108202SM	3	BEARING, Ball, 3/4 x 1-3/4 x 5/8
9	1715724SM	3	SPACER, 21/32 x 3/4 x 5/8
10	1732544SM	3	SPACER, 11/16 x 5/32 x 2-11/16
11	1705897SM	3	BEARING, Ball, 11/16 x 1-9/16 x 15/32
12	1707335SM	3	GASKET, Foam
13	1713338ASM	3	HOUSING ASSEMBLY, Arbor Bottom, w/Lube Fitting (Includes Ref. No. 14)
14	1704314SM	3	FITTING, Grease
15	1720560ASM	1	COVER, Arbor
16	1664847SM	26	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4
17	1713619SM	3	WASHER, Bellevilled, 9/16, Black
18	1713612SM	1	SHAFT, Arbor (LH)
19	1713196SM	3	SHIELD, Grass, Lower
20	1708229ASM	3	BLADE, Mower, 18-1/8
21	1713089SM	3	WASHER, Hex, 11/16 x 2
22	1656916SM	3	WASHER, Spring 15/32, Black
23	2823471SM	3	CAPSCREW, Hex Head, 7/16-14 x 1
24	1713195SM	2	SHAFT, Arbor (Center & RH)
25	1685495SM	1	MOWER HOUSING ASSEMBLY, 50" Mower (Orange)
25	1687155SM	1	MOWER HOUSING ASSEMBLY, 50" Mower (Red)
26	1715673SM	1	COVER, Arbor
27	1931318SM	2	CARRIAGE BOLT, 1/4-20 x 7/8
28	1705115SM	1	PLUG, Hole
29	1716870ASM	1	BAFFLE, Anti-Blowout, LH (CE/Export)
30	1931333SM	2/11	CARRIAGE BOLT, 5/16-18 x 3/4
31	1927557SM	2/11	NUT, Hex, Whizlock, 5/16-18
32	1960518SM	2	NUT, Push
33	1960353SM	2	WASHER, 1/4, Black
34	1704873SM	1	CLAMP
35	1919326SM	1	WASHER, 5/16, Black
36	7101082SM	1	SPRING
37	1723323SM	1	CAP, Spring End
39	1920397SM	2	NUT, Hex, 1/4-20 ESNA
40	1706709SM	1	ROD, Deflector, Front
41	1705449SM	1	DEFLECTOR, Plastic
42	1713197SM	2	HUB, Pulley, Center & RH
43	1716869ASM	1	BAFFLE, Anti-Blowout, RH (CE/Export)

Footnotes

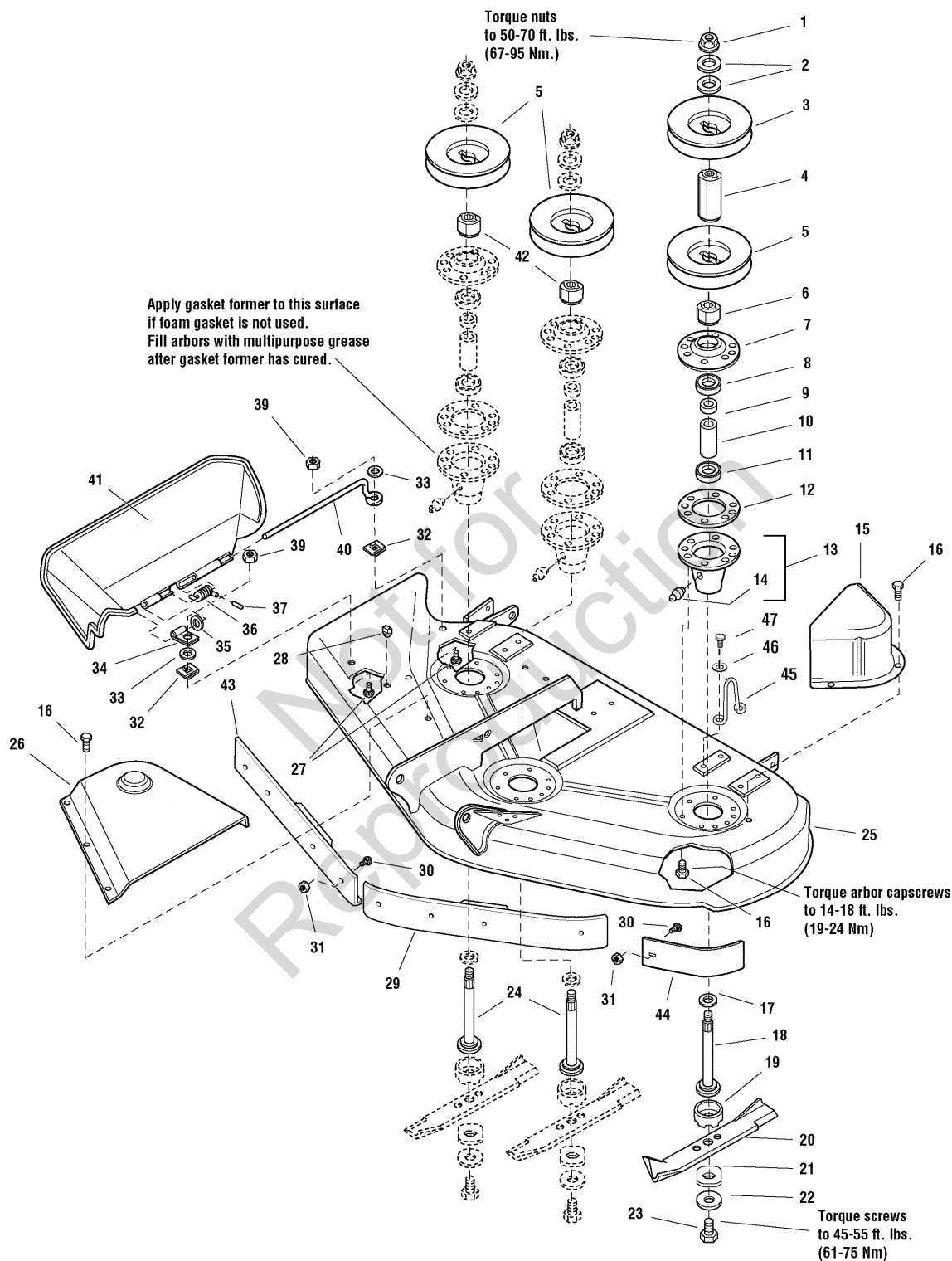
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1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

985972

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
45	1719929SM	1	UPSTOP

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Footnotes

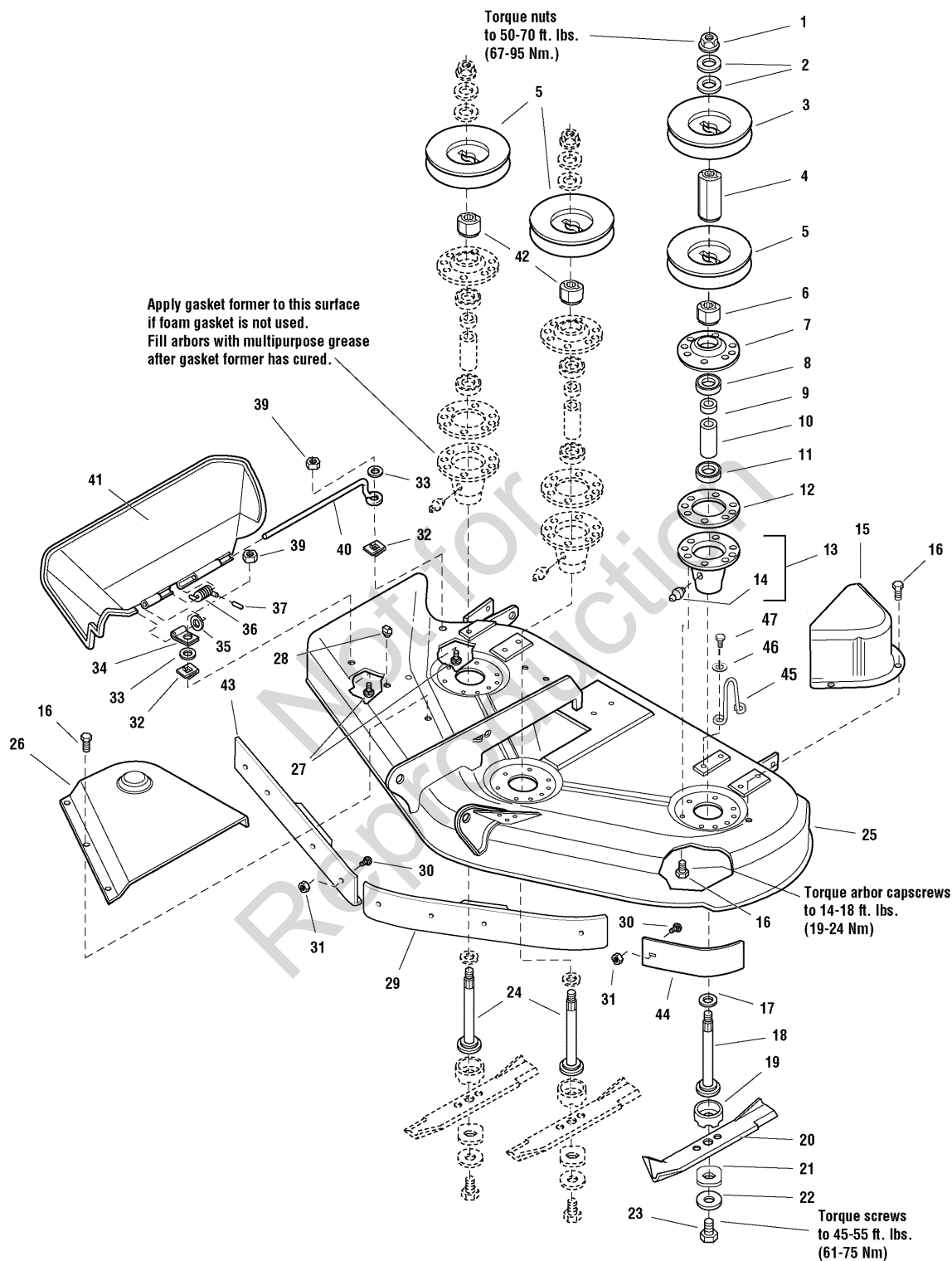
The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

985972

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

50" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
44	1724538ASM	1	BAFFLE, Anit-Blowout
46	1924940SM	2	WASHER
47	1960541SM	1	CAPSCREW, Taptite 5/16-18 x 3/4

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Footnotes

The above parts group applies to the following Mfg. Nos.:

1695183 - 50" Mower
1695184 - 50" Mower
2690600 - Conquest
2690603 - 1723H
2690605 - 2723H

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Hardware Identification & Torque Specifications

Common Hardware Types

Hex Head Capscrew



Washer



Lockwasher

Carriage Bolt



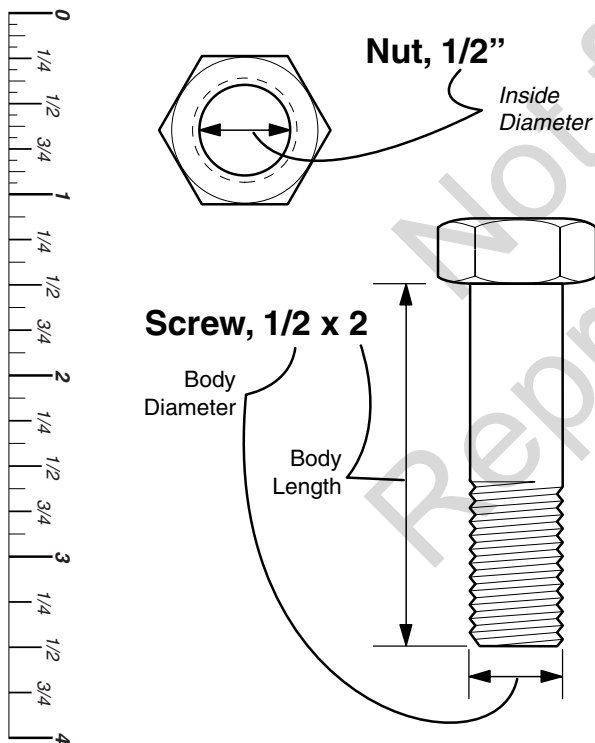
Hex Nut

Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance $\pm 20\%$)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

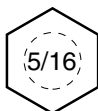
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

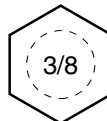
Wrench & Fastener Size Guide



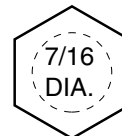
1/4" Bolt or Nut
Wrench—7/16"



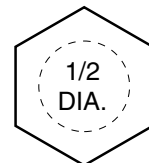
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"

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Simplicity

MANUFACTURING, INC.
500 N. Spring Street / PO Box 997
Port Washington, WI 53074-0997 USA

www.simplicitymfg.com

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